EXPIRATION DATE - September 30, 2030



WPDES PERMIT

STATE OF WISCONSIN DEPARTMENT OF NATURAL RESOURCES

PERMIT TO DISCHARGE UNDER THE WISCONSIN POLLUTANT DISCHARGE ELIMINATION SYSTEM

VIRESCO TURTLE LAKE

is permitted, under the authority of Chapter 283, Wisconsin Statutes, to discharge from a facility located at

465 WESTERN BLVD, TURTLE LAKE WI 54889

to

GROUNDWATERS OF THE STATE VIA LAND SPREADING ON APPROVED SITES INCLUDING, BUT NOT LIMITED TO THE COUNTIES OF BARRON AND POLK

in accordance with the effluent limitations, monitoring requirements and other conditions set forth in this permit.

The permittee shall not discharge after the date of expiration. If the permittee wishes to continue to discharge after this expiration date an application shall be filed for reissuance of this permit, according to Chapter NR 200, Wis. Adm. Code, at least 180 days prior to the expiration date given below.

| Iichelle BalkLud Vastewater Field | • | | |
|--------------------------------------|---|--|--|

PERMIT TERM: EFFECTIVE DATE - October 01, 2025

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1 Influent Requirements

1.1 Sampling Point(s)

| | Sampling Point Designation | | | | | | |
|-----------------------------|---|--|--|--|--|--|--|
| Sampling Point Number | Sampling Point Location, Waste Type/Sample Contents and Treatment Description (as applicable) | | | | | | |
| 709 | Inflow to equalization (EQ) tanks or approved storage of recycled liquid waste and by-product recycled waste from the Viresco De Pack line (Industrial liquid waste). | | | | | | |
| 710 | Inflow to EQ tanks of mixed by-product recycled waste from the Viresco De Pack line (Industrial by-product solids). | | | | | | |
| 711 | Inflow to EQ tanks or approved storage of dairy processing wastewater from confidential client 1 (Industrial liquid waste). | | | | | | |
| 712 | Inflow to EQ tanks or approved storage of food processing wastewater from confidential client 2 (Industrial liquid waste). | | | | | | |
| 713 | Inflow to EQ tanks or approved storage of pretreatment sludge from confidential client 3 (Industrial liquid sludge). | | | | | | |
| 714 | Inflow to EQ tanks or approved storage of dairy processing wastewater from confidential client 4 (Industrial liquid waste). | | | | | | |
| 715 | Inflow to EQ tanks or approved storage of mixed liquid and by-product recycling wastewater from confidential client 5 (Industrial liquid waste). | | | | | | |
| 716 | Inflow to EQ tanks or approved storage of dairy processing wastewater from confidential client 6 (Industrial liquid waste). | | | | | | |
| 717 | Inflow to EQ tanks or approved storage of food processing wastewater from confidential client 7 (Industrial liquid waste). | | | | | | |
| 718 | Inflow to EQ tanks or approved storage of pretreatment sludge from confidential client 8 (Industrial sludge). | | | | | | |

1.2 Handling of Influent

All liquid waste brought in by tanker trucks must be unloaded in an indoor vehicle loading bay to prevent spillage on the outdoor pavement and contamination of storm water.

1.3 New Waste Stream Requirements

This section applies to any new client waste stream requested for acceptance into the treatment processes operated by Viresco Turtle Lake during the permit term. For each new waste material that was not previously identified with the permit reissuance application and approved as a sampling point in this permit, the permittee shall provide to the department the information required in this subsection to identify the source and characteristics of the new waste material. Except as provided in permit section 1.3.1, the permittee shall not accept or handle any new waste material until department approval has been granted in writing and the waste has been assigned a sampling point by the department. Industrial waste streams which are directly land applied prior to treatment are not authorized by this permit.

The following shall be submitted to characterize each new waste material and source that has not been identified in the permit application.

1. The proposed confidential client number or name, for each new client, customer, or waste generator. If an independent trucking company is transporting waste material to the permittee's facility, then the name of this company must also be submitted. A supplement to the client confidential list, which includes client number, name, address and contact person information

(email and phone number), and waste profile sheet shall be provided under separate cover.

- 2. The type(s) of waste material (e.g., industrial liquid waste, industrial sludge, by-product solids etc.) and industrial category (including SIC code, if applicable), along with a certification signed by the generator's representative indicating the waste is as described.
- 3. Potential sources of domestic waste within the industrial waste stream (if applicable).
- 4. A detailed description of the treatment system, industrial process from which each individual waste material originates (if applicable), regardless of the volume of the material. Also include, if applicable: if the client has a WPDES Permit, whether or not it is a unique, short-term project (such as lagoon desludging, digester cleanout), and any other relevant information which will aid the DNR in reviewing the new clients in a timely manner.
- 5. SDS sheets for any specific chemicals that could be present in their original state in the waste material.
- 6. For each client, customer or generator, the annual volume of each waste material type anticipated to be received, the expected frequency received, volume per receipt event, and period of the year it will be received.
- 7. Laboratory analyses (from a certified or registered laboratory) shall be performed to characterize the chemical composition of the material. An analysis shall be performed on every waste material from each waste generator for the following:

COD, pH, TKN, Organic Nitrogen, Ammonia Nitrogen, Total Phosphorus, Chloride and Potassium. Include 'Total Solids' for sludge and other solid or semi-solid material.

For industrial cake sludge and all types of sewage sludge waste streams, also include monitoring results for: Arsenic, Cadmium, Copper, Fecal Coliform (sewage sludges only), Lead, Mercury, Molybdenum, Nickel, Selenium, and Zinc.

Where it is believed that waste material may contain any of the substances shown immediately below or listed in Attachment 1 of this permit analyses shall be submitted for those substances.

Arsenic, Cadmium, Copper, Fecal Coliform, Lead, Mercury, Molybdenum, Nickel, Selenium, Zinc, and Radium-226

In addition, if any waste material is received from a Primary Industry listed in <u>Attachment 2</u> of this permit the results of a pollutant scan of that waste material for the applicable pollutant group shown in <u>Attachment 2</u> shall be submitted. Analytical results shall be provided on a wet weight basis for liquid wastes and on a dry weight basis for sludge and other solid or semi-solid material.

- 8. Information that demonstrates that the land application of the waste material or the mixture of waste materials from a storage or treatment unit will be beneficial as a source of nutrients or a soil amendment or conditioner and not be detrimental to soils, crops, or groundwater.
- 9. Verification that the new waste is not hazardous under NR 518, Wis. Adm. Code.

Based on the information provided, the department may request additional information on the quality or content of the material being proposed for treatment under this permit. Upon written approval of a new waste, the department will assign a sampling point number for the waste.

When reporting the volume of waste received for any new clients that have not yet been added to that month's eDMR, the permittee shall report this volume in the 'comments' section. In addition to the volume, the permittee shall provide the proposed client identification.

1.3.1 New Food Processing Wastes

The permittee may accept new food processing wastes for treatment without department pre-approval if the wastes are not hazardous as defined in Chapter NR 214, Wis. Adm. Code. The permittee shall submit a request for approval for new food processing wastes within 30 days of the date the wastes were accepted by the permittee. The request for approval shall contain the sample analysis and analytical report specified below, and a record of the total volume of the new food processing wastes. If a food processing waste is not subsequently approved by the department in accordance with ch. NR 214, Wis. Adm. Code, future volumes of the waste may not be treated under this permit.

Immediately prior to discharge of any new food processing wastes into an EQ Tank or storage, the permittee shall take a representative sample of the material. The sample shall be analyzed in accordance with the requirements in section 1.3 and the analysis of the new material shall be submitted to the department within 30 days from the date the sample was taken. The sample and analytical report shall identify the confidential client number or name and the volume of waste received.

For the purposes of this section, food processing wastes means wastes associated with processing grains, dairy, fruits, vegetables, sugars, meats (except slaughtering), food flavorings and beverages. Food processing wastes does not include any waste associated with ethanol production. If the permittee is uncertain as to whether a waste is a food processing waste, the permittee shall contact department staff for clarification.

1.3.2 Viresco's Recycling Waste

If waste from accepted recycled liquid or from the permittee's De Pack line is discharged into the EQ tanks for treatment, the permittee shall report the type of product(s) under the 'Comments' section of the eDMR and the type of waste upon completion of the Recycling Center Waste Inventory (see section 3.2 of the 'Schedules' section of this permit for details on developing and maintaining an inventory.)

1.4 Updated Characteristic Sampling Data

1.4.1 With Permit Application

The permittee shall submit updated characteristic sampling data with the next permit reissuance application for any industrial influent waste stream clients that only have sampling data that is older than the effective date of this WPDES permit. One representative sample shall be taken for each waste type. A reissuance application is due 180 days prior to the expiration date of this permit. See section 1.3 above for the sampling parameters that would need to be submitted.

1.4.2 Changes to Existing Clients

The permittee shall notify the department in writing within 30 days of becoming aware of changes in the quality of waste from an approved client that may impact the type and/or characteristics of the waste that is received. Changes that may affect the quality of the client's waste include but are not limited to: operational/process changes that affect the pollutants present in the waste, problems with the client's treatment technologies, updated treatment technologies, or changes that affect the type of waste produced. After receiving notification, the department will evaluate the change in characteristics and may require further sampling of the influent if warranted.

1.5 Influent Monitoring Requirements

This section contains requirements for tracking all waste accepted for treatment by the permittee. When waste from a client is received or collected, the permittee shall monitor and record the volume of waste, the type of waste received, and maintain logs as required below. On a monthly basis, the permittee shall report the volume of each type of waste that has been accepted through the approved sampling point number on the electronic Discharge Monitoring Report. The permittee shall comply with the following monitoring requirements for the listed influent sampling points and for any influent sampling points approved by the department during the term of the permit.

1.5.1 Sampling Point

709 – RECYCLING LINE - LIQUID; 711- CONFIDENTIAL CLIENT 1; 712- CONFIDENTIAL CLIENT 2; 714- CONFIDENTIAL CLIENT 4; 715- CONFIDENTIAL CLIENT 5; 716- CONFIDENTIAL CLIENT 6; and 717- CONFIDENTIAL CLIENT 7

| Monitoring Requirements and Limitations | | | | | | | | |
|---|--|-----------|---------|-----------|--|--|--|--|
| Parameter Limit Type Limit and Sample Sample Notes Units Frequency Type | | | | | | | | |
| Industrial Liquid Waste | | gal/month | Monthly | Estimated | | | | |

1.5.2 Sampling Point 710 - DE PACK - BY-PRODUCT SOLIDS

| Monitoring Requirements and Limitations | | | | | | | |
|---|--|-----------|---------|-----------|--|--|--|
| Parameter Limit Type Limit and Sample Sample Notes Units Frequency Type | | | | | | | |
| Industrial By-Product Solids | | lbs/month | Monthly | Estimated | | | |

1.5.3 Sampling Point

713 - CONFIDENTIAL CLIENT 3 and

718 - CONFIDENTIAL CLIENT 8

| Monitoring Requirements and Limitations | | | | | | | |
|---|--|-----------|---------|-----------|--|--|--|
| Parameter Limit Type Limit and Sample Sample Notes Units Frequency Type | | | | | | | |
| Industrial Liquid Sludge | | gal/month | Monthly | Estimated | | | |

1.5.4 Volume Monitoring

Volume monitoring and reporting on monthly eDMRs is only required during months when wastes from a sampling point are accepted for treatment.

1.5.5 Monitoring Requirements - Discharge to Storage

The permittee shall record and maintain a daily log of the volume of waste material received for each sample point identified in this permit, and all subsequent sample points approved during this permit term. The log shall include a record of the confidential client number or name, the type of waste, the volume and any characterization of the waste, and the date of addition. For each truck load received from a new waste generator that does not have an established contract with the permittee, the permittee shall obtain from its client a written verification of the waste type and maintain this as part of the records. If an independent trucking company is transporting the waste to the permittee's facility, the name of the trucking company must also be recorded. When a truckload contains more than one type of waste, the volume of each waste type shall be noted. These logs shall be retained on-site and available upon request by department staff in accordance with section 4.1.5 of this permit.

2 Land Application Requirements

2.1 Sampling Point(s)

The discharge(s) shall be limited to land application of the waste type(s) designated for the listed sampling point(s) on Department approved land spreading sites or by hauling to another facility.

| | Sampling Point Designation | | | | | |
|----------|---|--|--|--|--|--|
| Sampling | Sampling Point Location, Waste Type/Sample Contents and Treatment Description (as | | | | | |
| Point | applicable) | | | | | |
| Number | | | | | | |
| 009 | SLUDGE - Discharge shall be limited to land spreading of liquid sludge from the system removed prior | | | | | |
| | to the filter press and land applied on department approved sites. The process for obtaining a | | | | | |
| | representative sample is detailed in the land management plan. | | | | | |
| 010 | SLUDGE - Discharge shall be limited to land spreading of cake sludge (biosolids) from the filter press | | | | | |
| | on department approved sites. The process for obtaining a representative sample is detailed in the land | | | | | |
| | management plan. | | | | | |
| 013 | EFFLUENT - Discharge shall be limited to land spreading of fully treated effluent (taken after | | | | | |
| | Secondary Dissolved Air Flotation (DAF)). The process for obtaining a representative sample is detailed | | | | | |
| | in the land management plan. | | | | | |
| 019 | STORAGE SLUDGE - Discharge shall be limited to land spreading of liquid sludge from the storage pit | | | | | |
| | #1 and land applied on department approved sites. The concrete lined storage pit located in SE-NW | | | | | |
| | section 5; T33N-R13W was built in 1989 and has a capacity of 675,000 gallons. The process for | | | | | |
| | obtaining a representative sample is detailed in the land management plan. | | | | | |
| 020 | STORAGE SLUDGE - Discharge shall be limited to land spreading of liquid sludge from the storage pit | | | | | |
| | #2 and land applied on department approved sites. The geomembrane lined storage pit located in NE- | | | | | |
| | SW section 1; T33N-R13W was built in 1997 and has a capacity of 700,000 gallons. The process for | | | | | |
| | obtaining a representative sample is detailed in the land management plan. | | | | | |

2.2 Monitoring Requirements and Limitations

The permittee shall comply with the following monitoring requirements and limitations. The permittee may only land apply the type of waste approved for these outfalls on approved sites.

2.2.1 Sampling Point (Outfall) 009 - LIQUID SLUDGE; 019- STORAGE 1, and 020- STORAGE 2

| Monitoring Requirements and Limitations | | | | | | | |
|---|------------|--------------------|---------------------|----------------|--------------------------|--|--|
| Parameter | Limit Type | Limit and Units | Sample Frequency | Sample Type | Notes | | |
| Flow Rate | | gal/month | Monthly | Estimated | Industrial liquid sludge | | |
| COD | | mg/L | Monthly | Composite | | | |
| Solids, Total | | Percent | Monthly | Composite | | | |
| pH Field | | su | Monthly | Grab | | | |

| Monitoring Requirements and Limitations | | | | | | | |
|--|------------|--------------------|---------------------|----------------|-------|--|--|
| Parameter | Limit Type | Limit and Units | Sample Frequency | Sample Type | Notes | | |
| Nitrogen, Total Kjeldahl | | Percent | Monthly | Composite | | | |
| Nitrogen, Ammonia (NH ₃ -N) Total | | Percent | Monthly | Composite | | | |
| Phosphorus, Total | | Percent | Monthly | Composite | | | |
| Phosphorus, Water Extractable | | % of Tot P | Monthly | Composite | | | |
| Potassium, Total Recoverable | | Percent | Monthly | Composite | | | |
| Chloride | | Percent | Monthly | Composite | | | |

Daily Log – Monitoring Requirements and Limitations

All discharge and monitoring activity shall be documented on log sheets. Originals of the log sheets shall be kept by the permittee as described under "Records Retention" in the Standard Requirements section, and if requested, made available to the Department.

| Parameters | Limit | Units | Sample Frequency | Sample Type |
|--|--------------------|--------------|------------------|-------------|
| Date | - | - | Daily | Log |
| DNR Site Number(s) | - | Number | Daily | Log |
| Acres Applied | - | Acres | Daily | Log |
| Frozen Site Maximum 6,800 Daily Loading Volume | | Gal/Acre/Day | Daily | Calculated |
| Unfrozen Site Maximum Daily Loading Volume | 13,500 | Gal/Acre/Day | Daily | Calculated |
| Weekly Loading Volume | See NR 214 - Tbl 3 | Inches/Week | Weekly | Calculated |

Annual Report – Summary of Monitoring Requirements and Limitations

The Annual Report is due by January 31st of each year for the previous calendar year. See the 'Annual Land Application Report' subsection in Standard Requirements.

| | 11 1 | | 1 | |
|-----------------------|-------|---------|------------------------|--------------|
| Parameters | Limit | Units | Reporting Frequency | Sample Type |
| DNR Site Number(s) | - | Number | - | - |
| Acres Land Applied | - | Acres | Annual | - |
| Total Volume Per Site | - | Gallons | Annual | Total Annual |

Annual Report – Summary of Monitoring Requirements and Limitations

The Annual Report is due by January 31st of each year for the previous calendar year. See the 'Annual Land Application Report' subsection in Standard Requirements.

| Parameters | Limit | Units | Reporting Frequency | Sample Type |
|-------------------------------------|---------------------------------------|----------------------------|------------------------|-------------|
| Total Kjeldahl Nitrogen per Site | 165, or alternate approved in writing | Pounds/Acre/Year | Annual | Calculated |
| Total Chloride per Site | 340 | Pounds/Acre per 2 Years | Annual | Calculated |
| Total Phosphorus per Site | - | Pounds/Acre/Year | Annual | Calculated |

2.2.1.1 Annual Site Nitrogen Loading

For details on nitrogen loading requirements, including approval of an alternate nitrogen pounds/acre/year site loading, see the "Nitrogen Requirements for Liquid Wastes, By-Product Solids and Sludges" paragraph in the Standard Requirements section of this permit.

2.2.1.2 Biennial Site Chloride Loading

For details on chloride requirements see the "Chloride Requirements for Liquid Wastes and By-Product Solids" paragraph in the Standard Requirements section of this permit.

2.2.2 Other Land Application Requirements

Refer to subsections 2.3.1-2.3.7 and the standard requirements (Section 4) for other applicable requirements for this outfall.

2.2.3 Sampling Point (Outfall) 010 - CAKE SLUDGE

The permittee shall comply with the following monitoring requirements and limitations. The permittee may only land apply the type of waste approved for these outfalls on approved sites.

| | Me | onitoring Requi | rements and Li | mitations | |
|--|------------|--------------------|---------------------|------------------|-------------|
| Parameter | Limit Type | Limit and Units | Sample Frequency | Sample Type | Notes |
| Volume | | lbs/month | Monthly | Total Monthly | Cake sludge |
| Solids, Total | | Percent | Monthly | Composite | |
| pH Field | | su | Monthly | Grab | |
| Nitrogen, Total Kjeldahl | | Percent | Monthly | Composite | |
| Nitrogen, Ammonia (NH ₃ -N) Total | | mg/kg | Monthly | Composite | |
| Phosphorus, Total | | Percent | Monthly | Composite | |

| | Monitoring Requirements and Limitations | | | | |
|----------------------------------|---|--------------------|---------------------|----------------|-------|
| Parameter | Limit Type | Limit and Units | Sample Frequency | Sample Type | Notes |
| Phosphorus, Water Extractable | | % of Tot P | Monthly | Composite | |
| Potassium, Total Recoverable | | mg/kg | Monthly | Composite | |
| Chloride | | Percent | Monthly | Composite | |
| Arsenic, Total Recoverable | | mg/kg | Quarterly | Composite | |
| Cadmium, Total Recoverable | | mg/kg | Quarterly | Composite | |
| Copper Dry Wt | | mg/kg | Quarterly | Composite | |
| Lead Dry Wt | | mg/kg | Quarterly | Composite | |
| Mercury Dry Wt | | mg/kg | Quarterly | Composite | |
| Molybdenum Dry Wt | | mg/kg | Quarterly | Composite | |
| Nickel Dry Wt | | mg/kg | Quarterly | Composite | |
| Selenium Dry Wt | | mg/kg | Quarterly | Composite | |
| Zinc Dry Wt | | mg/kg | Quarterly | Composite | |

Daily Log – Monitoring Requirements and Limitations

All discharge and monitoring activity shall be documented on log sheets. Originals of the log sheets shall be kept by the permittee as described under "Records Retention" in the Standard Requirements section, and if requested, made available to the Department.

| | | * | | |
|----------------------|-------|-------------------|------------------|-------------|
| Parameters | Limit | Units | Sample Frequency | Sample Type |
| Date | - | - | Daily | Log |
| DNR Site Number(s) | - | Number | Daily | Log |
| Acres Applied | - | Acres | Daily | Log |
| Application Rate | - | Tons/Acre/Day | Daily | Calculated |
| Daily Loading Volume | - | lb/Acre/Day | Daily | Calculated |
| Percent Solids | - | Percent (Average) | Monthly | Calculated |

Annual Report – Summary of Monitoring Requirements and Limitations

The Annual Report is due by January 31st of each year for the previous calendar year. See the 'Annual Land Application Report' subsection in Standard Requirements.

| Parameters | Limit | Units | Reporting Frequency | Sample Type |
|-------------------------------------|---------------------------------------|----------------------------|------------------------|--------------|
| DNR Site Number(s) | - | Number | - | - |
| Acres Land Applied | - | Acres | Annual | - |
| Total Amount Per Site | - | Tons | Annual | Total Annual |
| Total Kjeldahl Nitrogen per Site | 165, or alternate approved in writing | Pounds/Acre/Year | Annual | Calculated |
| Total Chloride per Site | 340 | Pounds/Acre per 2 Years | Annual | Calculated |
| Total Phosphorus per Site | - | Pounds/Acre/Year | Annual | Total Annual |

2.2.3.1 Annual Site Nitrogen Loading

For details on nitrogen loading requirements, including approval of an alternate nitrogen pounds/acre/year site loading, see the "Nitrogen Requirements for Liquid Wastes, By-Product Solids and Sludges" paragraph in the Standard Requirements section of this permit.

2.2.3.2 Biennial Site Chloride Loading

For details on chloride requirements see the "Chloride Requirements for Liquid Wastes and By-Product Solids" paragraph in the Standard Requirements section of this permit.

2.2.4 Other Land Application Requirements

Refer to subsections 2.3.1-2.3.7 and the standard requirements (Section 4) for other applicable requirements for this outfall.

2.2.5 Sampling Point (Outfall) 013 - EFFLUENT LANDSPREAD - DAF

| | Monitoring Requirements and Limitations | | | | |
|--|---|--------------------|---------------------|------------------|----------|
| Parameter | Limit Type | Limit and Units | Sample Frequency | Sample Type | Notes |
| Flow Rate | | gal/month | Monthly | Total Monthly | Effluent |
| COD | | mg/L | Weekly | Grab | |
| pH Field | | su | Weekly | Grab | |
| Nitrogen, Total Kjeldahl | | mg/L | Weekly | Grab | |
| Nitrogen, Ammonia (NH ₃ -N) Total | | mg/L | Weekly | Grab | |

| | Monitoring Requirements and Limitations | | | | | |
|----------------------------------|---|--------------------|---------------------|----------------|-------|--|
| Parameter | Limit Type | Limit and Units | Sample Frequency | Sample Type | Notes | |
| Phosphorus, Total | | mg/L | Weekly | Grab | | |
| Phosphorus, Water Extractable | | % of Tot P | Weekly | Grab | | |
| Potassium, Total Recoverable | | mg/L | Weekly | Grab | | |
| Chloride | | mg/L | Weekly | Grab | | |

Daily Log - Monitoring Requirements and Limitations

All discharge and monitoring activity shall be documented on log sheets. Originals of the log sheets shall be kept by the permittee as described under "Records Retention" in the Standard Requirements section, and if requested, made available to the Department.

| Parameters | Limit | Units | Sample Frequency | Sample Type |
|---|--------------------|--------------|------------------|-------------|
| 1 drumeters | Ziiiit | Cints | | |
| Date | - | - | Daily | Log |
| DNR Site Number(s) | - | Number | Daily | Log |
| Acres Applied | - | Acres | Daily | Log |
| Frozen Site Maximum Daily Loading Volume | 6,800 | Gal/Acre/Day | Daily | Calculated |
| Unfrozen Site Maximum Daily Loading Volume | 13,500 | Gal/Acre/Day | Daily | Calculated |
| Weekly Loading Volume | See NR 214 - Tbl 3 | Inches/Week | Weekly | Calculated |

Annual Report – Summary of Monitoring Requirements and Limitations

The Annual Report is due by January 31st of each year for the previous calendar year. See the 'Annual Land Application Report' subsection in Standard Requirements.

| Parameters | Limit | Units | Reporting Frequency | Sample Type |
|-------------------------------------|---------------------------------------|----------------------------|------------------------|--------------|
| DNR Site Number(s) | - | Number | - | - |
| Acres Land Applied | - | Acres | Annual | - |
| Total Volume Per Site | - | Gallons | Annual | Total Annual |
| Total Kjeldahl Nitrogen per Site | 165, or alternate approved in writing | Pounds/Acre/Year | Annual | Calculated |
| Total Chloride per Site | 340 | Pounds/Acre per 2 Years | Annual | Calculated |
| Total Phosphorus per Site | - | Pounds/Acre/Year | Annual | Calculated |

2.2.5.1 Annual Site Nitrogen Loading

For details on nitrogen loading requirements, including approval of an alternate nitrogen pounds/acre/year site loading, see the "Nitrogen Requirements for Liquid Wastes, By-Product Solids and Sludges" paragraph in the Standard Requirements section of this permit.

2.2.5.2 Biennial Site Chloride Loading

For details on chloride requirements see the "Chloride Requirements for Liquid Wastes and By-Product Solids" paragraph in the Standard Requirements section of this permit.

2.2.6 Other Land Application Requirements

Refer to subsections 2.3.1-2.3.7 and the standard requirements (Section 4) for other applicable requirements for this outfall.

2.3 General Land Application Requirements

This section applies to the management, storage, and application of all land application outfalls.

2.3.1 Outfall Closures

If part or all of the facility is taken out of service NR 213.07 Wis. Adm. Code shall be followed. All applicable treatment structures shall be properly abandoned within 2 years of the date on which waste material was last stored or treated. A plan outlining the proposed method of abandonment shall be submitted to the department for approval. This plan shall contain a procedure to properly identify the presence and characteristics of any accumulated solid waste and provide appropriate removal, disposal, recycling or treatment alternatives in accordance with applicable solid and hazardous waste laws. All recycling, treatment and disposal shall be conducted so as to protect public health and the environment and prevent public nuisance conditions.

2.3.2 Reauthorization of Land Application Sites

Prior to the first use during the term of the reissued permit of a previously approved site, the permittee shall notify the department facility representative of its intent to apply wastes to the site. The permittee shall provide information on any changes in the site characteristics since the previous approval. The permittee shall not use the site until an updated approval is provided by the department. In the event the department does not approve or deny the use of the site within 7 business days after notification of its intent to use the site, the permittee may apply waste to the site under the conditions of its previous approval, pending further action by the department. Upon notification by department staff of the unacceptability of a site, the permittee shall immediately discontinue use of the site.

2.3.3 Land Application from Storage or Treatment Unit

Prior to any land application from a storage or treatment unit, representative sample results shall be available from the storage or treatment unit for the parameters shown in the monitoring table for the respective outfalls. During land application, samples shall be collected and analyzed for the parameters at the frequency shown in the monitoring table for the respective outfalls, or as modified for new waste material in an approved management plan. The most recent analytical data shall be used to establish land application rates to ensure compliance with permit limits. Sampling procedures shall be addressed in the approved management plan.

2.3.4 Record Keeping and Reporting

The permittee shall maintain records consisting of the volume, application rate, date of application and any characterizations of waste land applied to each approved land application site (by Outfall and site number) and land application daily logs. for a period of at least 3 years. This information shall be made available to department staff for inspection upon request. These requirements also apply to influent waste logs.

The permittee shall maintain as part of the records any written waste verification required pursuant to the subsection titled 'Influent Monitoring Requirements'.

For each load, the permittee shall obtain from its client a written certification of the waste type transferred to the permittee and maintain this as part of the records.

Land application monitoring results shall be provided to the department by submitting a Form 3400-49 for each designated approved outfall no later than the 21 days after the end of the specified reporting period during which the samples were taken. These forms shall be submitted electronically in accordance with the e-reporting instructions at http://dnr.wi.gov/topic/wastewater/documents/3400-049instructions.pdf.

Annual 3400-55 forms shall be submitted electronically by January 31st in accordance with the e-reporting instructions at http://dnr.wi.gov/topic/wastewater/documents/3400-055instructions.pdf and include the sum of each month's activity. Loading rates reported on the 3400-55 form shall be calculated based on the results of the sampling of the waste that was land applied during the reporting period.

For the purposes of calculating these loading rates, the permittee shall perform these calculations as a volumetric weighted average by utilizing both the volumes of waste which are land applied, and the individual analytical data associated with each of those volumes. This calculation methodology shall be specified in the department-approved management plan.

2.3.5 Operating Requirements And Management Plan

All land application sites used for treatment of liquid wastes, sludge and cake solids shall be operated in accordance with a department-approved management plan. The management plan shall be consistent with the requirements of this permit, ss. NR 214.17 (3) and (6), and NR 214.18 (3) and (6), Wis. Adm. Code. To ensure this consistency, the management plan shall address:

- the information identified in NR 214.17 (6) and NR 214.18 (6), Wis. Adm. Code.
- record keeping and maintenance, including responsible individuals;
- a full description of calculations used to determine appropriate application rates and loadings delivered to land application sites;
- tracking of site loading;
- the method for reporting monthly land application loadings from each outfall;
- notification and mitigation procedures for handling wastes that deviate from those anticipated;
- spill mitigation and notification procedures;
- odor control;
- sampling methods, procedures, and locations, including procedures for obtaining representative samples from each storage structure and for each method of land application;
- and other information determined relevant to protect public health and the waters of the state

A new or updated land application management plan shall be submitted for approval at least 60 days prior to land application for new permits and within 60 days after reissuance for existing permits. See the land application management plan submission schedule for additional information. If operational changes are needed, the land application management plan shall be amended by submitting a written request to the department for approval of such amendments.

The department shall be notified prior to any land application of waste material from a storage tank. The management plan shall contain a description of the manner by which this notification will occur. All such notifications shall occur at a reasonable time prior to the land application event and shall include a list of sites anticipated for use during those events.

2.3.6 Composite Sampling

A composite sample is a combination of individual samples of equal volume taken at approximately equal intervals not exceeding one hour over a specified period of time.

2.3.7 Operational Changes

The department may modify this permit if the volume of waste discharged through any of the outfalls substantially increases to a point at which more frequent monitoring is deemed necessary by the department to obtain representative samples of the discharge.

3 Schedules

3.1 Land Application Management Plan

A management plan is required for the land application system.

| Required Action | Due Date |
|---|------------|
| Land Management Submittal: Submit an update to the management plan to optimize the land application system performance and demonstrate compliance with ch. ch. NR 214, Wis. Adm. Codes, by the Due Date. This management plan shall 1) specify information on pretreatment processes (if any); 2) identify land application sites; 3) describe site limitations; 4) address vegetative cover management and removal; 5) specify availability of storage; 6) describe the type of transporting and spreading vehicle(s); 7) specify sampling methods, procedures, and locations; 8) track site loading; 9) address contingency plans for adverse weather and odor/nuisance abatement; 10) spill notification and mitigation procedures; and 11) include any other pertinent information. Once approved, all landspreading activities shall be conducted in accordance with the plan. Any changes to the plan must be approved by the department prior to implementing the changes. | 03/31/2026 |
| Ongoing Management Plan Updates: Updates are to be submitted and approved by the department when changes are made in land application practices. All updates should contain the latest colored aerial photos available. | |

3.2 Viresco's Recycling Waste Inventory

The permittee is required to submit an inventory of the different types of waste streams that are recycled and routed to the EQ tanks. Information included in this inventory is covered by the confidentiality approval.

| Required Action | Due Date |
|---|------------|
| Develop Recycling Center Waste Inventory: The permittee shall submit an inventory to the department which outlines the specific clients and waste streams that are routed through the recycling process and discharged into an EQ tank. This inventory should specify: 1) client name/source of waste, 2) type of waste (e.g. industrial liquid waste), 3) product/description of waste, and 4) estimated annual volume of waste discharged to the EQ tanks. | 12/31/2025 |
| Inventory Update 1: The permittee shall review the Recycling Center Waste Inventory and update it with the amount of each waste type received during the previous 12 months. | 12/31/2026 |
| Inventory Update 2: The permittee shall review the Recycling Center Waste Inventory and update it with the amount of each waste type received during the previous 12 months. | 12/31/2027 |
| Inventory Update 3: The permittee shall review the Recycling Center Waste Inventory and update it with the amount of each waste type received during the previous 12 months. | 12/31/2028 |
| Inventory Update 4: The permittee shall review the Recycling Center Waste Inventory and update it with the amount of each waste type received during the previous 12 months. | 12/31/2029 |
| Ongoing Inventory Update: In the event that this permit expires, the permittee shall continue to review the Recycling Center Waste Inventory, update it with the amount of each waste type received during the previous 12 months, and submit it by December 31st annually. | |

4 Standard Requirements

Chapter NR 205, Wisconsin Administrative Code (Conditions for Industrial Dischargers): The conditions in ss. NR 205.07(1) and NR 205.07(3), Wis. Adm. Code, are included by reference in this permit. The permittee shall comply with all of these requirements. Some of these requirements are outlined in the Standard Requirements section of this permit. Requirements not specifically outlined in the Standard Requirement section of this permit can be found in ss. NR 205.07(1) and NR 205.07(3), Wis. Adm. Code.

4.1 Reporting and Monitoring Requirements

4.1.1 Monitoring Results

Monitoring results obtained during the previous month shall be summarized and reported on a Department Wastewater Discharge Monitoring Report. The report may require reporting of any or all of the information specified below under 'Recording of Results'. This report is to be returned to the Department no later than the date indicated on the form. A copy of the Wastewater Discharge Monitoring Report Form or an electronic file of the report shall be retained by the permittee.

Monitoring results shall be reported on an electronic discharge monitoring report (eDMR). The eDMR shall be certified electronically by a responsible executive or officer, manager, partner or proprietor as specified in s. 283.37(3), Wis. Stats., or a duly authorized representative of the officer, manager, partner or proprietor that has been delegated signature authority pursuant to s. NR 205.07(1)(g)2, Wis. Adm. Code. The 'eReport Certify' page certifies that the electronic report form is true, accurate and complete.

If the permittee monitors any pollutant more frequently than required by this permit, the results of such monitoring shall be included on the Wastewater Discharge Monitoring Report.

The permittee shall comply with all limits for each parameter regardless of monitoring frequency. For example, monthly, weekly, and/or daily limits shall be met even with monthly monitoring. The permittee may monitor more frequently than required for any parameter.

4.1.2 Sampling and Testing Procedures

Sampling and laboratory testing procedures shall be performed in accordance with Chapters NR 218 and NR 219, Wis. Adm. Code, and completed by a laboratory certified or registered in accordance with the requirements of ch. NR 149, Wis. Adm. Code. Groundwater sampling shall be performed in accordance with procedures contained in s. NR 140.16, Wis. Adm. Code, and the WDNR publications, Groundwater Sampling Desk Reference (PUBL-DG-037-96) and Groundwater Sampling Field Manual (PUBL-DG-038-96). The analytical methodologies used shall enable the laboratory to quantitate all substances for which monitoring is required at levels below the effluent limitation and/or groundwater standard. If the required level cannot be met by any of the methods available in ch. NR 219, Wis. Adm. Code, then the method with the lowest limit of detection shall be selected. Additional test procedures may be specified in this permit.

4.1.3 Recording of Results

The permittee shall maintain records which provide the following information for each effluent measurement or sample taken:

- the date, exact place, method and time of sampling or measurements;
- the individual who performed the sampling or measurements;
- the date the analysis was performed;
- the individual who performed the analysis;
- the analytical techniques or methods used; and
- the results of the analysis.

4.1.4 Reporting of Monitoring Results

The permittee shall use the following conventions when reporting effluent monitoring results:

- Pollutant concentrations less than the limit of detection shall be reported as < (less than) the value of the limit of detection. For example, if a substance is not detected at a detection limit of 0.1 mg/L, report the pollutant concentration as < 0.1 mg/L.
- Pollutant concentrations equal to or greater than the limit of detection, but less than the limit of quantitation, shall be reported and the limit of quantitation shall be specified.
- For purposes of calculating fees under ch. NR 101, Wis. Adm. Code, a reporting limit of 2.0 mg/L for BOD₅ and 2.5 mg/L Total Suspended Solids shall be considered to be limits of quantitation.
- For the purposes of reporting a calculated result, average or a mass discharge value, the permittee may substitute a "0" (zero) for any pollutant concentration that is less than the limit of detection. However, if the effluent limitation is less than the limit of detection, the department may substitute a value other than zero for results less than the limit of detection, after considering the number of monitoring results that are greater than the limit of detection and if warranted when applying appropriate statistical techniques.
- If no discharge occurs through an outfall, flow related parameters (e.g. flow rate, hydraulic application rate, volume, etc.) should be reported as "0" (zero) at the required sample frequency specified for the outfall. For example: if the sample frequency is daily, "0" would be reported for any day during the month that no discharge occurred.

4.1.5 Records Retention

The permittee shall retain records of all monitoring information, including all calibration and maintenance records and all original strip chart recordings or electronic data records for continuous monitoring instrumentation, copies of all reports required by the permit, and records of all data used to complete the application for the permit for a period of at least 3 years from the date of the sample, measurement, report or application, except for sludge management forms and records, which shall be kept for a period of at least 5 years.

4.1.6 Other Information

Where the permittee becomes aware that it failed to submit any relevant facts in a permit application or submitted incorrect information in a permit application or in any report to the Department, it shall promptly submit such facts or correct information to the Department.

4.1.7 Reporting Requirements – Alterations or Additions

The permittee shall give notice to the Department as soon as possible of any planned physical alterations or additions to the permitted facility. Notice is only required when:

- The alteration or addition to the permitted facility may meet one of the criteria for determining whether a facility is a new source.
- The alteration or addition could significantly change the nature or increase the quantity of pollutants discharged. This notification requirement applies to pollutants which are not subject to effluent limitations in the existing permit.
- The alteration or addition results in a significant change in the permittee's sludge use or disposal practices, and such alteration, addition, or change may justify the application of permit conditions that are different from or absent in the existing permit, including notification of additional use of disposal sites not reported during the permit application process nor reported pursuant to an approved land application plan. Additional sites may not be used for the land application of sludge until department approval is received.

4.2 System Operating Requirements

4.2.1 Noncompliance Reporting

The permittee shall report the following types of noncompliance by a telephone call to the Department's regional office within 24 hours after becoming aware of the noncompliance:

- any noncompliance which may endanger health or the environment;
- any violation of an effluent limitation resulting from a bypass;
- any violation of an effluent limitation resulting from an upset; and
- any violation of a maximum discharge limitation for any of the pollutants listed by the Department in the permit, either for effluent or sludge.

A written report describing the noncompliance shall also be submitted to the Department as directed at the end of this permit within 5 days after the permittee becomes aware of the noncompliance. On a case-by-case basis, the Department may waive the requirement for submittal of a written report within 5 days and instruct the permittee to submit the written report with the next regularly scheduled monitoring report. In either case, the written report shall contain a description of the noncompliance and its cause; the period of noncompliance, including exact dates and times; the steps taken or planned to reduce, eliminate and prevent reoccurrence of the noncompliance; and if the noncompliance has not been corrected, the length of time it is expected to continue.

A scheduled bypass approved by the Department under the 'Scheduled Bypass' section of this permit shall not be subject to the reporting required under this section.

NOTE: Section 292.11(2)(a), Wisconsin Statutes, requires any person who possesses or controls a hazardous substance or who causes the discharge of a hazardous substance to notify the Department of Natural Resources immediately of any discharge not authorized by the permit. The discharge of a hazardous substance that is not authorized by this permit or that violates this permit may be a hazardous substance spill. To report a hazardous substance spill, call DNR's 24-hour HOTLINE at 1-800-943-0003.

4.2.2 Bypass

Except for a controlled diversion as provided in the 'Controlled Diversions' section of this permit, any bypass is prohibited and the Department may take enforcement action against a permittee for such occurrences under s. 283.89, Wis. Stats. The Department may approve a bypass if the permittee demonstrates all the following conditions apply:

- The bypass was unavoidable to prevent loss of life, personal injury, or severe property damage;
- There were no feasible alternatives to the bypass, such as the use of auxiliary treatment facilities or adequate back-up equipment, retention of untreated wastes, reduction of inflow and infiltration, or maintenance during normal periods of equipment downtime. This condition is not satisfied if adequate back-up equipment should have been installed in the exercise of reasonable engineering judgment to prevent a bypass which occurred during normal periods of equipment downtime or preventive maintenance. When evaluating feasibility of alternatives, the department may consider factors such as technical achievability, costs and affordability of implementation and risks to public health, the environment and, where the permittee is a municipality, the welfare of the community served; and
- The bypass was reported in accordance with the 'Noncompliance Reporting' section of this permit.

4.2.3 Scheduled Bypass

Whenever the permittee anticipates the need to bypass for purposes of efficient operations and maintenance and the permittee may not meet the conditions for controlled diversions in the 'Controlled Diversions' section of this permit, the permittee shall obtain prior written approval from the Department for the scheduled bypass. A permittee's written request for Department approval of a scheduled bypass shall demonstrate that the conditions for unscheduled bypassing are met and include the proposed date and reason for the bypass, estimated volume and duration of the bypass, alternatives to bypassing and measures to mitigate environmental harm caused by the bypass. The department may require the permittee to provide public notification for a scheduled bypass if it is determined there is significant

public interest in the proposed action and may recommend mitigation measures to minimize the impact of such bypass.

4.2.4 Controlled Diversions

Controlled diversions are allowed only when necessary for essential maintenance to assure efficient operation provided the following requirements are met:

- Effluent from the wastewater treatment facility shall meet the effluent limitations established in the permit. Wastewater that is diverted around a treatment unit or treatment process during a controlled diversion shall be recombined with wastewater that is not diverted prior to the effluent sampling location and prior to effluent discharge;
- A controlled diversion may not occur during periods of excessive flow or other abnormal wastewater characteristics:
- A controlled diversion may not result in a wastewater treatment facility overflow; and
- All instances of controlled diversions shall be documented in wastewater treatment facility records and such records shall be available to the department on request.

4.2.5 Proper Operation and Maintenance

The permittee shall at all times properly operate and maintain all facilities and systems of treatment and control which are installed or used by the permittee to achieve compliance with the conditions of this permit. Proper operation and maintenance includes effective performance, adequate funding, adequate operator staffing and training as required in ch. NR 114, Wis. Adm. Code, and adequate laboratory and process controls, including appropriate quality assurance procedures. This provision requires the operation of back-up or auxiliary facilities or similar systems only when necessary to achieve compliance with the conditions of the permit.

4.2.6 Operator Certification

The wastewater treatment facility shall be under the direct supervision of a state certified operator. In accordance with s. NR 114.53, Wis. Adm. Code, every WPDES permitted treatment plant shall have a designated operator-incharge holding a current and valid certificate. The designated operator-in-charge shall be certified at the level and in all subclasses of the treatment plant, except laboratory. Treatment plant owners shall notify the department of any changes in the operator-in-charge within 30 days. Note that s. NR 114.52(22), Wis. Adm. Code, lists types of facilities that are excluded from operator certification requirements (i.e. private sewage systems, pretreatment facilities discharging to public sewers, industrial wastewater treatment that consists solely of land disposal, agricultural digesters and concentrated aquatic production facilities with no biological treatment).

4.2.7 Spill Reporting

The permittee shall notify the Department in accordance with ch. NR 706 (formerly NR 158), Wis. Adm. Code, in the event that a spill or accidental release of any material or substance results in the discharge of pollutants to the waters of the state at a rate or concentration greater than the effluent limitations established in this permit, or the spill or accidental release of the material is unregulated in this permit, unless the spill or release of pollutants has been reported to the Department in accordance with s. NR 205.07 (1)(s), Wis. Adm. Code.

4.2.8 Planned Changes

In accordance with ss. 283.31(4)(b) and 283.59, Stats., the permittee shall report to the Department any facility expansion, production increase or process modifications which will result in new, different or increased discharges of pollutants. The report shall either be a new permit application, or if the new discharge will not violate the effluent limitations of this permit, a written notice of the new, different or increased discharge. The notice shall contain a description of the new activities, an estimate of the new, different or increased discharge of pollutants and a description of the effect of the new or increased discharge on existing waste treatment facilities. Following receipt of

this report, the Department may modify this permit to specify and limit any pollutants not previously regulated in the permit.

4.2.9 Duty to Halt or Reduce Activity

Upon failure or impairment of treatment facility operation, the permittee shall, to the extent necessary to maintain compliance with its permit, curtail production or wastewater discharges or both until the treatment facility operations are restored or an alternative method of treatment is provided.

4.3 Land Application Requirements

4.3.1 Land Application Characteristic Report

The analytical results from testing of liquid wastes, by-product solids and sludges that are land applied shall be reported annually on the Characteristic Report Form 3400-49. The report form shall be submitted electronically no later than the date indicated on the form. Following submittal of the electronic Characteristic Report Form 3400-49, this form shall be certified electronically via the 'eReport Certify' page by a responsible executive officer, manager, partner or proprietor as specified in s. 283.37(3), Wis. Stats., or a duly authorized representative of the officer, manager, partner or proprietor that has been delegated signature authority pursuant to s. NR 205.07(1)(g)2, Wis. Adm. Code. The 'eReport Certify' page certifies that the electronic report form is true, accurate and complete. The permittee shall use the following convention when reporting sludge monitoring results: Pollutant concentrations less than the limit of detection shall be reported as < (less than) the value of the limit of detection. For example, if a substance is not detected at a detection limit of 1.0 mg/kg, report the pollutant concentration as < 1.0 mg/kg. All sludge results shall be reported on a dry weight basis.

4.3.2 Annual Land Application Report

The annual totals for the land application loadings of liquid wastes, by-product solids and sludges to field spreading sites shall be submitted electronically on the Annual Land Application Report Form 3400-55 by January 31, each year whether or not waste is land applied. Following submittal of the electronic Annual Land Application Report Form 3400-55, this form shall be certified electronically via the 'eReport Certify' page by a responsible executive officer, manager, partner or proprietor as specified in s. 283.37(3), Wis. Stats., or a duly authorized representative of the officer, manager, partner or proprietor that has been delegated signature authority pursuant to s. NR 205.07(1)(g)2, Wis. Adm. Code. The 'eReport Certify' page certifies that the electronic report form is true, accurate and complete.

4.3.3 Other Methods of Disposal or Distribution Report

The permittee shall submit electronically the Other Methods of Disposal or Distribution Report Form 3400-52 by January 31, each year whether or not waste is hauled to another facility, landfilled, incinerated, or stored in a manure pit. Following submittal of the electronic Report Form 3400-52, this form shall be certified electronically via the 'eReport Certify' page by a responsible executive officer, manager, partner or proprietor as specified in s. 283.37(3), Wis. Stats., or a duly authorized representative of the officer, manager, partner or proprietor that has been delegated signature authority pursuant to s. NR 205.07(1)(g)2, Wis. Adm. Code. The 'eReport Certify' page certifies that the electronic report form is true, accurate and complete.

4.3.4 Land Application Site Approval

The permittee is authorized to landspread permitted liquid wastes, by-product solids and sludges on sites approved in writing by the Department in accordance with ss. NR 214.17(2) and 214.18(2), Wis. Adm. Code. Any site use restrictions or granting of case-by-case exceptions shall be identified in the approval letter. If the permittee wishes to have approval for additional sites, application shall be made using Land Application Site Request Form 3400-053. Complete information shall be submitted about each site, including location maps and soil maps, any soil analyses results and other information showing that the site complies with all application requirements and permit conditions. Spreading on a site may commence upon receipt of Department approval. If an existing spreading site is found by the Department to be environmentally unacceptable, a written notice will be issued to withdraw approval of that site.

4.3.5 Operating Requirements/Management Plan

All land application sites used for treatment of liquid wastes, by-product solids and sludges shall be operated in accordance with a Department approved management plan. The management plan shall be consistent with the requirements of this permit, ss. NR 214.17 (3) and (6), and NR 214.18 (3) and (6), Wis. Adm. Code. If operational changes are needed, the land application management plan shall be amended by submitting a written request to the Department for approval. A land application management plan shall be submitted for approval at least 60 days prior to land application.

4.3.6 Chloride Requirements for Liquid Wastes and By-Product Solids

The total pounds of chloride applied shall be limited to 340 pounds per acre per 2 year period. Calculate the chloride loading as follows:

Wet Weight Solids: <u>lbs of solids X %solids X %chloride</u> = lbs chloride/acre acres land applied X 100 X 100

Liquid: $\frac{\text{mg/L chloride X (millions of gallons) X 8.34}}{\text{acres land applied}} = \text{lbs chloride/acre}$

4.3.7 Nitrogen Requirements for Liquid Wastes and By-Product Solids and Sludges

NR 214.17(4) and NR 214.18(4) Wis. Adm. Code specify that the total pounds of nitrogen land applied per acre per year shall be limited to the nitrogen needs of the cover crop minus any other nitrogen added to the land application site, including fertilizer or manure. Nitrogen applied can be calculated on the basis of plant available nitrogen, as long as the release of nitrogen from the organic material is credited to future years. This permit requires that the Total Kjeldahl Nitrogen calendar year application amount shall not exceed 165 pounds per acre per year, except when alternate numerical nitrogen loading limits (consistent with the above sections of NR 214) are approved in writing via the Department's land application management plan approval. Calculate nitrogen loading as follows ("TKN" represents "Total Kjeldahl Nitrogen"):

Wet Weight Solids and Sludges: $\underline{lbs\ of\ solids\ X\ \%\ solids\ X\ \%\ TKN}$ = $lbs\ TKN/acre$ acres land applied X 100 X 100

Liquid: mg/L TKN X (millions of gallons) X 8.34 = lbs TKN/acre acres land applied

4.3.8 Ponding

The volume of liquid wastes land applied shall be limited to prevent ponding, except for temporary conditions following rainfall events. If ponding occurs all land application shall cease immediately. The permittee shall land apply only the liquid wastes that are permitted.

4.3.9 Runoff

The volume of liquid wastes land applied shall be limited to prevent runoff. If runoff occurs all land application shall cease immediately. The permittee shall land apply only the liquid wastes that are permitted.

4.3.10 Soil Incorporation Requirements

• Liquid Sludge Requirements: The Department may require that liquid sludge be incorporated into the soil on specific land application sites when necessary to prevent surface runoff or objectionable odors. Requirements and procedures for incorporation of liquid sludge, when such incorporation may be necessary, shall be specified in the management plan or in specific site applications, subject to Department approval. The

permittee shall comply with the requirements in the Department approved management plan, specific site-approval requirements and the terms and conditions of this permit.

- Cake Sludge Requirements: After land application, cake sludge shall be incorporated into the soil. The timing of such incorporation and other related requirements and procedures shall be specified in the management plan or in specific site applications, subject to Department approval. The permittee shall comply with the requirements in the Department approved management plan, specific site-approval requirements and the terms and conditions of this permit.
- Liquid Wastewater Requirements: The Department may require that liquid wastewater be incorporated or injected into the soil on specific land application sites when necessary to prevent surface runoff or objectionable odors. Requirements and procedures for injection or incorporation of liquid wastewater, when such injection or incorporation is necessary, shall be specified in the management plan or in specific site applications, subject to Department approval. The permittee shall comply with the requirements in the Department approved management plan, specific site-approval requirements and the terms and conditions of this permit.

4.3.11 Field Stockpiles

The permittee is encouraged to landspread the by-product solids or sludges as they are transported to the fields; but if it becomes necessary to stockpile solids in the fields, the stockpiles shall be spread within 72 hours or as specified in the approved management plan.

4.3.12 Additional Requirements from ch. NR 214, Wis. Adm. Code

The requirements of s. NR 214.17 (4)(c) [pathogen prohibition for human consumption crop fields], (4)(d)1 [no adverse soil effects], (4)(d)10 [allowable whey spreading rates], and (4)(e)1-3 [by-product solids spreading within agricultural practices and not cause contamination] for landspreading of liquid wastes and by product solids and s. NR 214.18 (4)(b),(d)-(h) [application, nutrient, pH, metals, and PCB limitations] for sludge spreading systems are included by reference in this permit. The permittee shall comply with these requirements.

5 Summary of Reports Due

FOR INFORMATIONAL PURPOSES ONLY

| Description | Date | Page |
|---|---|------|
| Land Application Management Plan -Land Management Submittal | March 31, 2026 | 14 |
| Land Application Management Plan -Ongoing Management Plan Updates | See Permit | 14 |
| Viresco's Recycling Waste Inventory -Develop Recycling Center Waste Inventory | December 31, 2025 | 14 |
| Viresco's Recycling Waste Inventory -Inventory Update 1 | December 31, 2026 | 14 |
| Viresco's Recycling Waste Inventory -Inventory Update 2 | December 31, 2027 | 14 |
| Viresco's Recycling Waste Inventory -Inventory Update 3 | December 31, 2028 | 14 |
| Viresco's Recycling Waste Inventory -Inventory Update 4 | December 31, 2029 | 14 |
| Viresco's Recycling Waste Inventory -Ongoing Inventory Update | See Permit | 14 |
| Characteristic Report Form 3400-49 | no later than the date indicated on the form | 19 |
| Land Application Report Form 3400-55 | January 31, each year whether or not waste is land applied | 19 |
| Other Methods of Disposal or Distribution Report Form 3400-52 | by January 31, each year whether or not waste is hauled to another facility, landfilled, incinerated, or stored in a manure pit | 19 |
| Wastewater Discharge Monitoring Report | no later than the date indicated on the form | 15 |

Report forms shall be submitted electronically in accordance with the reporting requirements herein. Any facility plans or plans and specifications for municipal, industrial, industrial pretreatment and non industrial wastewater systems shall be submitted to the Bureau of Water Quality, P.O. Box 7921, Madison, WI 53707-7921. All other submittals required by this permit shall be submitted to:

Northern Region - Spooner, 810 W. Maple St, Spooner, WI 54801-1255

ATTACHMENT 1 TOXIC POLLUTANTS AND HAZARDOUS SUBSTANCES TO BE IDENTIFIED (if Believed Present)

Asbestos Dimethyl amine Nitrotoluene Dintrobenzene Parathion Acetaldehyde Phenolsulfanate Diquat Allyl alcohol Disulfoton Phosgene Allyl chloride Propargite Diuron Amyl acetate Epichlorohydrin Propylene oxide Aniline Ethion Pyrethrins Quinoline Benzonitrile Ethylene diamine Benzyl chloride Ethylene dibromide Resorcinol Butyl acetate Formaldehyde Strontium Butylamine Furfural Strychnine Captan Guthion Styrene Carbaryl Isoprene

CarbarylIsoprene2,4,5-T (2,4,5-Trichloro-
CarbofuranCarbon disulfideIsopropanolaminephenoxy acetic acid)Carbon disulfideDodecylbenzenesulfonateTDE (Tetrachloro-
Diphenylethane)

Chlorpyrifos Kelthane Diphenylethane) 2,4,5-TP [2-(2,4,5-Trichloro-Coumaphos Kepone Cresol Malathion phenoxy) propanoic acid] Crotonaldehyde Mercaptodimethur Trichlorofan Cyclohexane Methoxychlor Triethanolamine dodecyl-2,4-D (2,4-Dichlorophenoxy Methyl mercaptan Benzenesulfonate

2,4-D (2,4-Dichlorophenoxy
acetic acid)Methyl mercaptan
Methyl methacrylateBenzenesulfonate
TriethylamineDiazinonMethyl parathionTrimethylamineDicambaMevinphosUraniumDichlobenilMexacarbateVanadiumDichloneMonoethyl amineVinyl acetate2,2-Dichloropropionic acidMonomethyl amineXylene

2,2-Dichloropropionic acid Monomethyl amine Xylene
Dichlorvos Naled Xylenol
Diethyl amine Napthenic acid Zirconium

ATTACHMENT 2

PRIMARY INDUSTRIES AND POLLUTANT GROUPS REQUIRING TESTING

| INDUSTRIAL CATEGORY | POLLUTANT GROUPS | | | | | |
|--|----------------------|-------------------------------|------------------------|------------|-----------------------|--|
| | Volatile Organics | Acid Extractable Compounds | Base/Neutral Compounds | Pesticides | Dioxins and Furans | |
| Adhesives and sealants | X | X | X | | | |
| Aluminum forming | X | X | X | | | |
| Auto and other laundries | X | X | X | X | | |
| Battery manufacturing | X | | X | | | |
| Coal mining | X | X | X | X | | |
| Coil coating | X | X | X | | | |
| Copper forming | X | X | X | | | |
| Electric and electronic compounds | X | X | X | X | | |
| Electroplating | X | X | X | | | |
| Explosives manufacturing | X | X | X | | | |
| Foundries | X | X | X | | | |
| Gum and wood chemicals All subparts except D and F | X | X | | | | |
| Subpart D | X | X | X | | | |
| Subpart F | X | X | X | | | |
| Inorganic chemicals manufacturing | X | X | X | | | |
| Iron and steel manufacturing | X | X | X | | | |
| Leather tanning and finishing | X | X | X | | X | |
| Mechanical products manufacturing | X | X | X | | | |
| Nonferrous metals manufacturing | X | X | X | X | | |
| Ore mining (applies to Subpart B) | | X | | | | |
| Organic chemicals manufacturing | X | X | X | X | X | |
| Paint and ink forming | X | X | X | | | |
| Pesticides | X | X | X | X | | |
| Petroleum refining | X | | | | X | |
| Pharmaceutical preparations | X | X | X | | | |
| Photographic equipment and supplies | X | X | X | | | |
| Plastic and synthetic materials manufacturing | X | Х | X | X | | |
| Plastic processing | X | | | | | |
| Porcelain enameling | | | | | | |
| Printing and publishing | X | X | X | X | | |

| | | | | Viresco | Viresco Turtle Lake | |
|--|---|---|---|---------|---------------------|--|
| Pulp, paper and paperboard mills | | | | | | |
| Subpart A - Dissolving Kraft | X | X | | | X | |
| Subpart B - Bleached Papergrade Kraft and Soda | X | X | | | X | |
| Subpart C - Unbleached Kraft | | X | | X | X | |
| Subpart D - Dissolving Sulfite | X | X | | | X | |
| Subpart E - Papergrade Sulfite | X | X | X | | X | |
| Subpart F - Semi-chemical | | X | | | X | |
| Subpart G - Mechanical Pulp | X | X | | | X | |
| Subpart H - Non-Wood Chemical Pulp | ? | ? | ? | ? | X | |
| Subpart I - Secondary Fiber Deink | X | X | | X | X | |
| Subpart J - Secondary Fiber Non-Deink | X | X | | X | X | |
| Subpart K - Fine and Lightweight Papers from Purchased Pulp | | X | | | X | |
| Nonintegrated Fine | | | | | | |
| Nonintegrated Lightweight | X | X | | X | X | |
| Subpart L - Tissue, Filter, Non- Woven and Paperboard from Purchased Pulp | X | X | | X | X | |
| Rubber processing | X | X | X | | | |
| Soap and detergent manufacturing | X | X | X | | | |
| Steam electric power plants | X | X | | | | |
| Textile mills (excluding Subpart C) | X | X | X | | | |
| Timber products processing | X | X | X | X | | |

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