

STATE OF WISCONSIN DEPARTMENT OF NATURAL RESOURCES

PUBLIC NOTICE OF INTENT TO REISSUE A WISCONSIN POLLUTANT DISCHARGE ELIMINATION SYSTEM (WPDES) PERMIT No.WI-0040410-10-0

Permittee: Balchem Ingredient Solutions, 211 East Depot Street, Marshfield, WI, 54449-0514

Facility Where Discharge Occurs: Balchem Ingredient Solutions, 211 East Depot Street, Marshfield, WI

Receiving Water And Location: groundwater in Little Eau Pleine River Watershed of Central Wisconsin River Basin

Brief Facility Description: Balchem Ingredients Solutions specializes in the production of high-quality nutritional and Powder ingredients for the food industries. The facility focuses on the formulation and manufacturing of various products, including non-dairy, specialty ingredients, and other dietary supplements. Most wastewater is generated via cleaning and sanitizing. Wastewater is landspread on Department approved fields or DNR approved manure facilities for agitation purposes. Average daily wastewater destined for landspreading ranges from 10,000 gallons to 14,000 gallons per day, approximately 3 million gallons a year is land applied. No major operational changes have occurred during the last permit term. No significant monitoring changes are proposed in the upcoming permit term.

Permit Drafter's Name, Address, Phone and Email: Holly Heldstab, 1300 W Clairemont Ave, Eau Claire, WI, 54701, (715) 492-0483, Holly.Heldstab@wisconsin.gov

Basin Engineer's Name, Address, Phone and Email: Peter Carlson, 890 Spruce Street, Baldwin, WI 54002, (715) 225-2209, Peter.Carlson@wisconsin.gov

The Department has tentatively decided that the above-specified WPDES permit should be reissued.

Limitations and conditions which the Department believes adequately protect the receiving water are included in the proposed permit. Land application of waste shall be done in accordance with permit conditions and applicable codes. All land application sites shall be approved prior to their use. To receive a list of approved sites, or to be notified of potential approvals, contact the above-named basin engineer.

Persons wishing to comment on or object to the proposed permit action, or to request a public hearing, may write to the Department of Natural Resources at the above-named permit drafter's address. All comments or suggestions received no later than 30 days after the publication date of this public notice will be considered along with other information on file in making a final decision regarding the permit. Anyone providing comments in response to this public notice will receive a notification of the Department's final decision when the permit is issued. Where designated as a reviewable surface water discharge permit, the U.S. Environmental Protection Agency is allowed up to 90 days to submit comments or objections regarding this permit determination. If no comments are received on the proposed permit from anyone, including U.S. EPA, the permit will be issued as proposed.

The Department may schedule a public informational hearing if requested by any person and shall schedule a public informational hearing if a petition requesting a hearing is received from 5 or more persons or if response to this notice indicates significant public interest pursuant to s. 283.49, Wis. Stats. Requests for a public informational hearing shall state the following: the name and address of the person(s) requesting the hearing; the interest in the proposed permit of the person(s) requesting the hearing; the reasons for the request; and the issues proposed to be considered at the hearing.

Information on file for this permit action, including the draft permit, fact sheet and permit application, may be inspected and copied at either the above-named permit drafter's office or the above named basin engineer's office, Monday through Friday (except holidays), between 9:00 a.m. and 3:30 p.m. Please call the permit drafter or basin engineer for directions to their office location, if necessary. Information on this permit action may also be obtained by calling the permit drafter at (715) 492-0483 or by writing to the Department. Reasonable costs (15 cents per page for copies and 7 cents per page for scanning) will be charged for information in the file other than the public notice, permit and fact sheet. Permit information is also available on the internet at: <http://dnr.wi.gov/topic/wastewater/PublicNotices.html>. Pursuant to the Americans with Disabilities Act, reasonable accommodation, including the provision of informational material in an alternative format, will be made to qualified individuals upon request.

PUBLISHING NEWSPAPER: Marshfield News Herald, 144 N Central Avenue, Marshfield, WI, 54449-0070

Date Notice Issued: February 16, 2026