State of Wisconsin
DEPARTMENT OF NATURAL RESOURCES
Division of Forestry
Southern Unit - Kettle Moraine State Forest
S91 W39091 State Hwy 59
Eagle WI 53119

Tony Evers, Governor Karen Hyun, Ph.D., Secretary

Telephone 608-266-2621 Toll Free 1-888-936-7463 TTY Access via relay - 711



August 1, 2025

Kettle Moraine State Forest – Wilton East 2

Sealed bids will be received by mail or in person at the Kettle Moraine State Forest – Southern Unit, up to **11:00am on 8-26-2025** and will be opened immediately thereafter for timber stumpage described in this prospectus. This bid opening is closed to the public. Please call +1-608-571-2209 using passcode 986729469# to attend virtually.

For questions about this bid opening contact: Matt Thelen- (262)470-5225; Matthew.thelen@wisconsin.gov.

The bid opening will be held for tract # 1-25 on the Kettle Moraine State Forest – Southern Unit: This sale is a 66-acre conifer thinning including red pines, white pines, and spruce. The sale will be under a 3-year contract and use the mill scale system.

Volume Estimates:

voidine Estimates.				
Species	Tons	MBF		
Red Pine	750			
White Pine	440			
Mixed Hardwoods	190			
Spruce	50			
Black Cherry		2		
Black Walnut		3		
TOTALS	1,430	5		
Minimum Acceptable Bid: \$19,024.00				

BIDDING REQUIREMENTS

- 1. Bidding Procedure for Timber Sales
 - a. Bids will be made by species for each tract.
 - b. Estimated volumes and utilization specifications are listed on individual sale prospectus maps. Bid according to volumes listed on individual sale prospectus and/or maps.
 - c. The **high bidder** will be determined by the **greatest total bid** for each tract.
 - d. Bids will be opened in random order.
 - e. **Bidders in attendance (virtual)** can remove their bid from consideration before each individual tract is opened. Bidders must identify themselves by clearly stating their name, address, and telephone number PRIOR to a bid being opened to withdraw their bid from consideration.
- 2. Bids may be made on one or more tracts.



- 3. Submit each bid in an **individual sealed envelope** marked "Bid for Timber Stumpage" with the timber sale name, and tract number on the outside. Wisconsin DNR Timber Sale Bid Forms must be used to make bids on DNR timber sales and is included with the individual sale prospectus.
- 4. A per unit bid must be made on every item on a tract. No "zero-\$0.00" bids for any species or products will be accepted and bid will be rejected.
- 5. Winning bidders will be notified within 24 hours of bid opening and must sign the timber sale contract and submit an acceptable performance bond within 6 weeks of the bid opening. If the winning bidder fails to execute the contract and submit an acceptable performance bond, the bidder shall be required to forfeit to the department an amount equal to 10% of the total bid amount. Failure to forfeit the 10% penalty will result in the bidder being considered ineligible to bid on any state or GNA timber sales for a two-year period.
- 6. A **Performance Bond or Letter of Credit** is required before awarding of contract. The bond shall be fifteen percent (15%) of the total bid value or a minimum of \$1000.00, whichever is greater. The bond will be held intact by the Department of Natural Resources until the satisfactory completion of the timber sale contract. Contents of an irrevocable letter of credit (LOC) or Assurance/Surety bonds must include the following:
 - a. Letter of Credit number.
 - b. Timber sale identification property name and sale or tract number.
 - c. A clear statement that it is irrevocable.
 - d. Name of the bank's customer; that is the principal.
 - e. Amount of credit extended (maximum limit). This limit must equal or exceed the penal sum or penalty for which the letter of credit is pledged to secure.
 - f. An authorization to draw sight drafts upon the bank in favor of the Wisconsin Department of Natural Resources.
 - g. A clear statement that the letter of credit number appearing on a sight draft is sufficient identification for honoring it. The letter must specify only one identification number.
 - h. Expiration of bond: The expiration date must be 1 year beyond the contract expiration date.
- 7. For sales requiring pesticide applications (e.g. HRD treatment). The Purchaser shall ensure and provide documentation that any person(s) who applies or handles any pesticide on Department lands is covered by a valid Pesticide Business License, Individual Commercial Applicators License, and Forestry 2.0 Certification issued by the Wisconsin Department of Agriculture, Trade and Consumer Protection (DATCP) prior to pesticide application.
 - The cost of this application can vary based on application method and harvest conditions, but should be considered when submitting bids on these timber sales.
- 8. The Department of Natural Resources reserves the right to reject any and all bids.

SALES TAX CERTIFICATION

1. A Sales and Use Tax Exemption Certificate must be provided at the signing of the contract. This certificate is required to cover a contractor or individual reselling stumpage harvested for firewood/fuelwood and mills and manufacturing facilities. More information about the certificate can be found at https://www.revenue.wi.gov/DORForms/s-211-inst.pdf

UTILIZATION

- 1. All trees designated for cutting will be utilized to a 4" top for pulp. A small end diameter inside bark of 10.6" for hardwood logs. And a Small end diameter inside bark of 7.6" for softwood logs.
- 2. When designated for cutting, all trees containing one (1) or more one hundred inch (100") long stick to a four inch (4") minimum top diameter will be considered merchantable.
- 3. Conifer Thinning (66 acres): Cut all trees marked on bole and stump with orange paint.
- 4. Sale bounded by natural stand changes from conifer to hardwoods. In certain areas Red Paint lines designate sale boundary. Do not harvest trees marked with red paint. (See map for boundary details)

SCALING AND PAYMENT

- 1. If eligible for deferred payment option, payment for timber removed from site must be made within 30 days after invoice.
- 2. If not eligible for deferred payment option, no wood will be hauled from the sale area until advanced payment is made.
- 3. If sold as a lump sum sale, payment in full must be made on entire sale, or by the cutting block, or by some other means as mutually agreed upon by Department of Natural Resources and contractor.
- 4. The mill scale ticket system will be used as the preferred method of sale administration. Other scaling systems may be used at the discretion of the Department of Natural Resources.
- 5. If a woods scale system is used, all cordwood or logs will be piled for scaling. Piles will be level and square with at least 5 cords per pile. At least 10 cords will be piled before a scale is requested. Scaling requests must be made at least one day in advance.
- 6. No refunds of stumpage payments will be made for un-removed wood, and wood left on the sale area at contract expiration shall revert to the seller.
- 7. Scribner Decimal C Log Rule shall be used for scaling logs. Conversion from MBF to cords or cords to MBF shall be 2.44 cords per MBF for softwoods and 2.2 cords per MBF for hardwoods.
- 8. Weight scale conversions will be at rates as specified in the Department of Natural Resources timber sale handbook listed below, unless the individual timber sale has specific mixed species pro-rates/conversions.

Cord to

Cord weight Conversion factors:

Cord to				
Weight	Ton		Weight	Cord to Ton
(lbs)	Conversion	<u>Species</u>	(lbs)	Conversion
4,500	2.250	MAPLE, OTHER	4,550	2.275
4,600	2.300	MAPLE, RED	4,550	2.275
3,850	1.925	MAPLE, SILVER	4,550	2.275
5,050	2.525	MULBERRY	5,000	2.500
4,900	2.450	MIXED CONIFER	4,250	2.125
4,250	2.125	MIXED SPECIES - ALL	4,600	2.300
5,000	2.500	MIXED HARDWOODS	4,800	2.400
5,000	2.500	OAK, BLACK	5,500	2.750
4,550	2.275	OAK, NORTHERN PIN	5,500	2.750
4,800	2.400	OAK, BUR	5,850	2.925
5,350	2.675	OAK	5,500	2.750
3,150	1.575	OAK, SOUTHERN PIN	5,500	2.750
4,300	2.150	OAK, RED	5,500	2.750
4,650	2.325	OAK, SWAMP WHITE	5,850	2.925
5,000	2.500	OAK, WHITE	5,850	2.925
4,800	2.400	PINE, AUSTRIAN	4,500	2.250
5,000	2.500	PINE, JACK	4,250	2.125
5,400	2.700	PINE, RED	4,500	2.250
5,000	2.500	PINE, SCOTS	4,500	2.250
5,000	2.500	PINE, WHITE	4,200	2.100
4,650	2.325	POPLAR, YELLOW	4,500	2.250
5,300	2.650	SPRUCE (All Species)	4,000	2.000
5,000	2.500	SYCAMORE	5,000	2.500
5,100	2.550	TAMARACK	4,650	2.325
5,100	2.550	WALNUT, BLACK	5,000	2.500
		WILLOW (All Species)	5,000	2.500
	(lbs) 4,500 4,600 3,850 5,050 4,900 4,250 5,000 5,000 4,550 4,800 5,350 3,150 4,300 4,650 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000 5,000	(lbs) Conversion 4,500 2.250 4,600 2.300 3,850 1.925 5,050 2.525 4,900 2.450 4,250 2.125 5,000 2.500 5,000 2.500 4,550 2.275 4,800 2.400 5,350 2.675 3,150 1.575 4,300 2.150 4,650 2.325 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500 5,300 2.650 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500 5,000 2.500	Weight (Ibs) Ton (Ibs) Species 4,500 2.250 MAPLE, OTHER 4,600 2.300 MAPLE, RED 3,850 1.925 MAPLE, SILVER 5,050 2.525 MULBERRY 4,900 2.450 MIXED CONIFER 4,250 2.125 MIXED SPECIES - ALL 5,000 2.500 MIXED HARDWOODS 5,000 2.500 OAK, BLACK 4,550 2.275 OAK, NORTHERN PIN 4,800 2.400 OAK, BUR 5,350 2.675 OAK 3,150 1.575 OAK, SOUTHERN PIN 4,300 2.150 OAK, SOUTHERN PIN 4,650 2.325 OAK, SWAMP WHITE 5,000 2.500 OAK, WHITE 4,800 2.400 PINE, AUSTRIAN 5,000 2.500 PINE, JACK 5,400 2.700 PINE, RED 5,000 2.500 PINE, WHITE 4,650 2.325 POPLAR, YELLOW 5,300	Weight (Ibs) Ton (Ibs) Weight (Ibs) 4,500 2.250 MAPLE, OTHER 4,550 4,600 2.300 MAPLE, RED 4,550 3,850 1.925 MAPLE, SILVER 4,550 5,050 2.525 MULBERRY 5,000 4,900 2.450 MIXED CONIFER 4,250 4,250 2.125 MIXED SPECIES - ALL 4,600 5,000 2.500 MIXED HARDWOODS 4,800 5,000 2.500 OAK, BLACK 5,500 4,550 2.275 OAK, NORTHERN PIN 5,500 4,550 2.275 OAK, BUR 5,850 5,350 2.675 OAK 5,500 3,150 1.575 OAK, SOUTHERN PIN 5,500 4,650 2.325 OAK, SWAMP WHITE 5,850 4,650 2.325 OAK, SWAMP WHITE 5,850 5,000 2.500 OAK, WHITE 5,850 5,000 2.500 PINE, AUSTRIAN 4,500 5,000 <

CONTRACT PERIOD

1. All contracts offered during this bid opening will expire December 31st, 2028, unless noted on individual timber sale map.

CONTRACT EXTENSIONS

Contract extensions will not be granted without justifiable reason. Justification will be determined by the Department of Natural Resources.

Contract expiration dates are given on the timber sale map. Contract extensions are not guaranteed. All extensions, if granted, will be for 1 year. Extension requests will be considered with the following conditions:

One and Two-year contracts

- 1st extension 5% increase in stumpage rate
- 2nd extension an additional 10% increase in stumpage rate

Three and Four-year Contracts

• 1st extension – 15% increase in stumpage rate (only 1 extension granted)

OTHER CONDITIONS

1. Wisconsin's Best Management Practices for Water Quality, Woody Biomass Harvesting Guidelines, and Best Management Practices for Invasive Species must be followed on all DNR timber sales. More information on these management guidelines can be found at the links found below.

Water Quality BMPs: https://dnr.wi.gov/topic/ForestManagement/bmp.html
Biomass: https://councilonforestry.wi.gov/Pages/WoodyBiomass/Default.aspx
Invasive BMPs: https://councilonforestry.wi.gov/Pages/InvasiveSpecies/Forestry.aspx
(1)

- 2. In all Stands Heterobasidion Root Disease (HRD) Prevention Treatment:
 - a. The Purchaser shall purchase and apply an approved fungicide (Rotstop C or Cellu-Treat) to all cut pine stumps and horizontal wound surfaces as follows:
 - b. Pesticide applicators must be certified/licensed by DATCP for this treatment.
 - c. All stumps shall be treated by the end of each day of cutting from April 1 November 30.
 - d. Treatment may be required from December 1 March 31 if abnormally warm for an extended period to be determined by DNR Forester.
 - e. All stumps shall be left clear of logging slash to allow for the application and inspection of the approved fungicide.
 - f. A marker dye shall be added to the solution to monitor application coverage.
 - g. Extra care must be done to minimize damage to residual trees.
 - h. If Heterobasidion Root Disease (HRD) is discovered prior to the completion of this harvest, a harvest protocol of infected area(s) shall be established, and all harvesting equipment must be cleaned of soil prior to leaving this harvest.
- 3. Hauling is prohibited on the Horse/Snowmobile Trails on, weekends starting noon on Friday, through midnight Sunday, Federal Holidays, and between Christmas Day and New Year's Day. At all times during the snowmobile season, keep at least 1" of packed snow on the trail. Keep trail clearing (10' from the edge of the trail) cleared of debris resulting from purchaser's operations as work progresses. Do not deck wood on inside curves, where it could obscure oncoming traffic.

- 4. Signage will be provided by the Purchaser and established at edges of sale area on trails and roads with potential impacts or crossing occurs, indicating "Timber Sale Area Ahead" (minimum two-inch lettering)
- 5. Do not harvest trees, drop slash, or operate equipment across boundaries or on recreational trails. Along recreational trail, designated crossing point will be discussed ahead of time and must be approved by Wisconsin DNR timber sale administer overseeing the sale. Do not drop trees over the trail and remove any slash or debris from trail as soon as possible.
- 6. NO SALE MAY BEGIN WITHOUT PRIOR NOTIFICATION <u>AND AN ON-SITE MEETING</u> WITH A WISCONSIN DNR SALE ADMINISTRATOR.

Insurance

The "Contractor" (purchaser) shall provide the Department of Natural Resources with a Certificate of Insurance counter-signed by a Wisconsin Resident Agent, indicating that Worker's Compensation Insurance coverage is provided for the duration of the contract prior to any performance under it. Contractor claiming exemption, independent status, the contractor/purchaser will be required to submit a signed, notarized affidavit that affirms their exempt status pursuant to the criteria listed in section 102.07(7)(b), of the Wisconsin Statutes.

Contract may contain other provisions. Contracts may not be assigned. A sample copy of the contract is available upon request.

NOTE: Prospectus maps for each of the timber sales are available online at https://dnr.wisconsin.gov/topic/TimberSales

TRAINING STANDARD

The Purchaser shall ensure that at least one in-woods person actively engaged in performance of this contract and responsible for the logging site complies with the Wisconsin Sustainable Forestry Initiative® (SFI®) Training Standard as adopted by the Wisconsin SFI Implementation Committee (SIC). Criteria for the standard can be found at the website https://www.fistausa.org/fista/SFI Workshops.asp or by contacting the Forest Industry Safety & Training Alliance (FISTA). Purchaser agrees to provide documentation to Seller that the training has been attained prior to initiating sale.

FOREST CERTIFICATION: These lands are 3rd party certified. For information on Chain-of-Custody, refer to https://dnr.wisconsin.gov/topic/timbersales/certification

State of Wisconsin DEPARTMENT OF NATURAL RESOURCES Division of Forestry Southern Unit - Kettle Moraine State Forest S91 W39091 State Hwy 59 Eagle WI 53119

Tony Evers, Governor Karen Hyun, Ph.D., Secretary

Telephone 608-266-2621 Toll Free 1-888-936-7463 TTY Access via relay - 711



Wilton East 2
Tract # 1-25
WI DNR
Kettle Moraine State Forest – Southern Unit
66 Acres

Contact Information: Matt Thelen, DNR Forester S91 W39091 State Hwy 59 Eagle WI 53119 (262) 470-5225

Legal Description: NE ¼ Section 10, T 5N. R 17E, Town of Eagle, Waukesha County, State of Wisconsin see attached map for location and layout of harvest area(s)

Volume Estimates

Species	Pulp/Bolts (Tons)	Logs (MBF)	Minimum Bid Value:	\$19,024.00
Red Pine	750		Biomass Harvesting:	Not Allowed
White Pine	440		Scaling Method :	Mill scale
Mixed Hardwoods	190		Contract Ending Date:	December 31, 2028
Spruce	50		Sale Area:	66 acres
Black Cherry		2		
Black Walnut		3		
Totals	1,430	5		

Cutting Specifications:

- Conifer Thinning (66 acres): Cut all trees marked on bole and stump with orange paint.
- All trees that will yield one or more 100-inch stick will be cut and utilized to a 4" top diameter.
- Sale bounded by natural stand changes from conifer to hardwoods. In certain areas Red Paint lines designate sale boundary. Do not harvest trees marked with red paint. (See map for boundary details)

Restrictions:

- Do not harvest trees, drop slash, or operate equipment across boundaries or on recreational trails. Along recreational trail, designated crossing point will be discussed ahead of time and must be approved by Wisconsin DNR timber sale administer overseeing the sale. Do not drop trees over the trail and remove any slash or debris from trail as soon as possible.
- All slash shall be lopped and/or scattered to lie within two feet of the ground and pulled back from recreational trails a minimum of 10'.

Operational Considerations:

- No sale may begin without prior notice and an on-site meeting with a Wisconsin DNR sale administrator.
- Sale access will be off Wilton Road on the south end of the sale. Use existing skid trails when possible.
- In all Stands Heterobasidion Root Disease (HRD) Prevention Treatment:
 - The Purchaser shall purchase and apply an approved fungicide (Rotstop C or Cellu-Treat) to all cut pine stumps and horizontal wound surfaces as follows:
 - o Pesticide applicators must be certified/licensed by DATCP for this treatment.



- All stumps shall be treated by the end of each day of cutting from April 1 November 30.
- Treatment may be required from December 1 March 31 if abnormally warm for an extended period to be determined by DNR Forester.
- All stumps shall be left clear of logging slash to allow for the application and inspection of the approved fungicide.
- A marker dye shall be added to the solution to monitor application coverage.
- o Extra care must be done to minimize damage to residual trees.
- o If Heterobasidion Root Disease (HRD) is discovered prior to the completion of this harvest, a harvest protocol of infected area(s) shall be established, and all harvesting equipment must be cleaned of soil prior to leaving this harvest.
- Hauling is prohibited on the ATV/Snowmobile Trails on, weekends starting noon on Friday, through midnight Sunday, Federal Holidays, and between Christmas Day and New Year's Day. At all times during the snowmobile season, keep at least 4" of packed snow on the trail. Keep trail clearing (10' from the edge of the trail) cleared of debris resulting from purchaser's operations as work progresses. Do not deck wood on inside curves, where it could obscure oncoming traffic.
- Any standing dead snags are to be left if they do not pose a hazard to logging contractors.
- Soil rutting and damage to residual trees will not be tolerated.
- Haul roads, skid trails, and landings must be approved by local DNR Forester
- Off-road logging equipment shall be free of concentrations of plant material and soil prior to entering the sale area. The Purchaser will contact the Seller 48 hours prior to delivering equipment to the sale area to arrange for on-site inspection.

Wisconsin Department of Natural Resources Division of Forestry

Kettle Moraine State Forest - Southern Unit

T5N, R17E, Sec. 10

Waukesha County

DNR Contact:

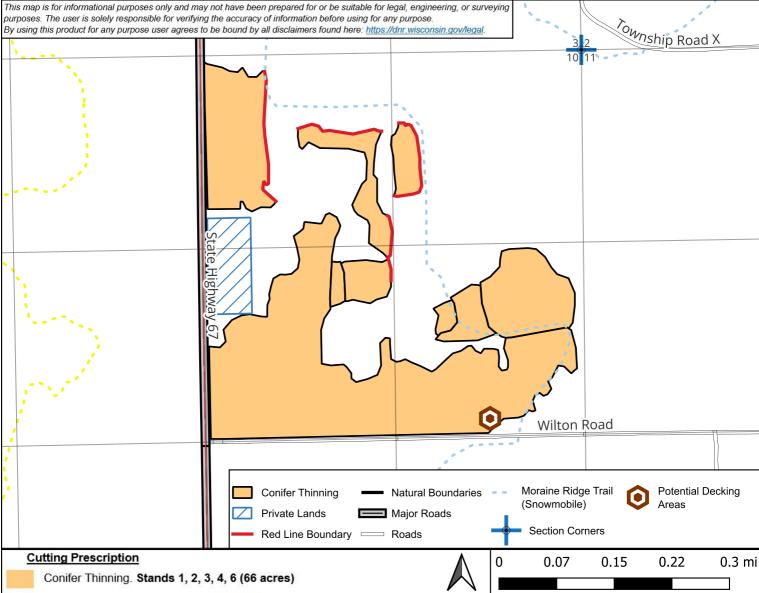
Matt Thelen: (262)470-5225

Wilton East 2

Tract #: 6813 – 1 – 25 66 Total Acres: Pine Thinning

Stands: 1, 2, 3, 4, 6.





- In all areas harvest trees marked in ORANGE paint.
- Do not harvest trees marked with Red chevrons as these are sale boundaries.
- Heterobasidion Root Disease (HRD) treatment:
 - The Purchaser shall purchase and apply an approved fungicide (Rotstop C or Cellu-Treat) to all cut pine stumps and horizontal wound surfaces.
 - o Pesticide applicators must be certified/licensed by DATCP for this treatment.
 - All stumps shall be treated by the end of each day of cutting from April 1 November 30.
 - Treatment may be required from December 1 March 31 if abnormally warm for an extended period to be determined by DNR Forester.
 - All stumps shall be left clear of logging slash to allow for the application and inspection of the approved fungicide.
 - A marker dye shall be added to the solution to monitor application coverage.
 - Extra care must be done to minimize damage to residual trees.
 - If Heterobasidion Root Disease (HRD) is discovered prior to the completion of this harvest, a harvest protocol of infected area(s) shall be established, and all harvesting equipment must be cleaned of soil prior to leaving this harvest.

Tree Marking and Boundary Designation Methods

The Moraine Ridge Trail runs through the sale. Avoid skidding and hauling on the trail. In cases where you need to cross,
designated crossing point will be discussed ahead of time and must be approved by DNR forester administering the sale. Do
not drop trees over the trail and remove any slash or debris from trail as soon as possible.

not drop trees over the General Sale Conditions:

- · Do not harvest trees or operate equipment across boundary lines.
- Equipment must be cleaned before entering or leaving sale area to prevent the introduction/spread of invasive plant species.
- Timber sale contract will expire on December 31st, 2028.

Note: In order to fill and save this form electronically, it must be opened using Adobe Reader or Acrobat software. Save a copy of the file, open Adobe Reader, select File > Open and browse for the file you saved.

State of Wisconsin Department of Natural Resources dnr.wi.gov

Timber Sale Bid

Form 2400-049 (R 07/22)

Notice: Completion of this form is mand complete and submit this form. Persona may be provided to requesters as required.	I information colle	ected will be u	ised for progra	am administration and	s.].	Date	
Bidder Name							
Street Address			City			State	ZIP Code
1 3 1		Timber Sale Wilton Eas				Tract Number 1-25	
Date and Hour of Bid Opening		l		Minimum Acceptabl	e Bid (op	tional)	
August 26th, 2025 at 11:00am					\$19,02	24.00	
Species -All bids including Lump Sum bids must be by species	Utilization Spe (4 inch/Whole		Estimated Volume	Volume Units (tons/cords/mbf)	Price Per U	,	Total Bid Value on Estimated Volume
Red Pine	4" To	op	750	Tons			
White Pine	4" To	ор	440	Tons			
Mixed Hardwoods	4" To	ор	190	Tons			
Spruce	4" To	ор	50	Tons			_
Black Cherry	4" To	ор	2	MBF			_
Walnut	4" To	ор	3	MBF			
							_
							_
		The awar	d shall be bas	sed on this TOTAL B	ID AMOL	JNT:	
Performance Bond Will be in	the form of: (sele	ct one)				•	
O Perso	onal Check			Assurance Bond			
Certified Check/Money Order Certificate of Deposit							
○ Irrevo	ocable Letter of (Credit		Assignment of Sav	ings Acc	ount	
I understand that any or all bids may performance and ability to complete the bid opening to submit an acce execute it or work under it, I will be Failure to forfeit the 10% penalty will the event the highest bidder can not	contracts. I also eptable perform be required to for I result in being of or will not sign t	o understand lance bond. orfeit to the considered in the contract,	d that if I am I also under Department neligible to bid the award ma	the winning bidder stand that if I am a an amount equal to don any state timber ay be made to the ne	r, I have warded to 10% of	6 week he con my tota r a two-	s from the date of tract and fail to al bid amount. year duration. In
By checking this box, I certify that	I hold a Wiscon	sın Master L	ogger Certific	cation.			
Notice: I understand:		Signature of Bidder					
Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.		Bidder's Name (Please Print or Type) Phone Number (include area code)					
·	laa aastaa () ()			. Here transpor (modade dred dede)			
A copy of the standard timber sales contract which must be entered into is available upon request from the Department.		Email Address					