



Dear Prospective Bidders,

We invite you to submit bids on our 2020 timber sales on the Kettle Moraine State Forest – Northern Unit and Other State Lands (OSL) in Sheboygan County. We are advertising 9 sales which are briefly summarized in the table below. Sealed bids will be received by the DNR Forester in Plymouth up to 2:00 p.m. on **Friday, January 10th, 2020, at the DNR Plymouth Service Center, located at 1155 Pilgrim Rd, Plymouth, WI 53073.** Bids will be opened at that time. A second bid opening will take place at 2:00 p.m. on Friday, February 14th, 2020 for unsold sales at same address.

Property	Tract #	Sale Name	Acres	Sale Type	MBF	Pulp (Tons)	Hardwood, Conifer, or Both
KMSF-NU	06-19	Highway V Salvage	66	Mill Scale	157.05	2,000	Hardwood
KMSF-NU	07-19	Highway V South Salvage	76	Mill Scale	157.05	2,000	Hardwood
KMSF-NU	01-20	Whirlwind Salvage	64	Mill Scale	51.99	1,645	Both
KMSF-NU	02-20	Twin Towers Salvage	55	Mill Scale	128.91	2,485	Hardwood
KMSF-NU	04-20	Vista Drive Hardwood Salvage	35	Mill Scale	40.80	652	Hardwood
KMSF-NU	05-20	Ice Age Salvage	41	Mill Scale	59.80	1,110	Both
KMSF-NU	6-20	Three Islands Salvage	25	Mill Scale	61.57	685	Hardwood
KMSF-NU	7-20	Two Curves Conifer Salvage	64	Mill Scale	0	1,315	Conifer
La Budde Creek F.A.	1-19	La Budde Creek	61	Mill Scale	46.86	826	Both

Species volumes, harvest guidelines, and locations of the sale areas are shown on the timber harvest prospectus and maps.

Please pay special attention to the attached sheet in your timber sale packet labeled “2020 SALE CONDITIONS – ALL SALES”.

These are sale conditions that apply to all sales being advertised this bid opening; examples being bid instructions, performance bonds, pre-sale meetings, insurance/workers comp requirements, water quality BMPS, and forest certification.

In order to place a bid for any of these sales you must use the Timber Sale Bid forms (Form 2400-049A) that are enclosed. Acceptable bids will meet or exceed the Total Advertised Value, but individual specie / unit bids may vary providing they meet or exceed \$1.00 per unit and each species / unit must receive a bid. Be sure to sign and supply your name and address on each bid you submit.

Bid Bonds are not required. Winning bidders will have 6 weeks from date of bid opening to submit an acceptable performance bond to the department equal to 15% of the total winning bid amount. If the winning bidder fails to execute the contract and submit an acceptable performance bond, the bidder shall be required to forfeit to the department an amount equal to 10% of the total bid amount. Failure to submit the 10% penalty will result in the bidder being considered ineligible to bid on state timber sales for a two-year period.

As noted above, **bids will be accepted by postal mail or in person by the DNR Forester until 2:00 pm on Friday January 10th, 2020, at the DNR Plymouth Service Center.** Bids will be opened immediately thereafter in the Conference Room at the main entrance of the Plymouth Service Center, 1155 Pilgrim Road, Plymouth, WI 53073

Sincerely,

Adam Zirbel
Forester
1155 Pilgrim Rd.
Plymouth, WI 53073
Email: Adam.Zirbel@Wisconsin.gov
Phone: (920) 400-0164

Tom VandenElzen
Forester
625 E. County Road Y, Suite 700
Oshkosh, WI 54901
Email: Thomas.Vandanelzen@wisconsin.gov
Phone: (920) 312-6128

TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST – NORTHERN UNIT
OTHER STATE LANDS (OSL) – SHEBOYGAN COUNTY
2020 SALE CONDITIONS – ALL SALES

The following sale specifications apply to all sales offered in the 2020
Northern Unit Kettle Moraine State Forest and Other State Land Sheboygan Co.
Bid Opening on January 10th, 2020.

Bidding Instructions

- 1) Winning bidders will have 6 weeks from bid opening date to submit an acceptable performance bond equal to 15% of the total sale bid value to the Department or \$1,000.00; whichever is greater.
- 2) If the winning bidder fails to execute the contract and submit an acceptable performance bond, the bidder shall be required to forfeit to the department an amount equal to 10% of the total bid amount. Failure to forfeit the 10% penalty will result in the bidder being considered ineligible to bid on any state timber sales for a two-year period.

Utilization Requirements

- 1) Trees and top-wood are required to be utilized to a 4-inch diameter top unless otherwise agreed upon between Seller and Purchaser.
- 2) Cordwood: 100" stick to a 4" diameter top.
- 3) Sawlogs: 8' straight and sound log to a 11" diameter-inside-bark (dib) top.

Contractor and Equipment Operator Requirements

- 1) Pre-sale walkthrough on all blocks required before starting logging activities.
- 2) Prior to commencement of any work under this Contract and during the period of the Contract, the Purchaser shall provide proof of insurance coverage for all forest workers required by this Contract on an original Certificate of Insurance, counter-signed by an insurer licensed to do business in Wisconsin naming the Seller as a Certificate Holder.
- 3) Personal vehicles are not allowed on trails, unless otherwise agreed upon by the Forester and Purchaser.
- 4) The Department reserves the right to deny subcontractors used in the performance of this contract based on past performance on county, state, or federal timber sales, civil or criminal timber theft citations, or when doing so would be in the best interest of the citizens of Wisconsin as determined by the Seller.

Contract Period

- 1) There are contract periods of one (1) years.
- 2) Contracts will be signed within 6 weeks of bid opening.
- 3) Contract extensions will not be granted without reasonable justification.

Special Conditions: Trails

- 1) The Purchaser should be aware of the recreational trail uses in the sale area, including hiking, equestrian, snowmobile, and cross-country skiing.
- 2) Signage will be provided by the Purchaser and established at edges of sale area on trails indicating; *Timber Sale Area Ahead* (minimum two-inch lettering).
- 3) Trails can be used and crossed at limited locations. Any debris entering trail area within 15 feet of trail surface shall be removed immediately.
- 4) Care will be given to preserve the condition of the trails and all slash must be removed daily from trail surfaces. All slash shall be pulled back a minimum of 15 feet from trail edge prior to completing individual stands.
- 5) Any and all damage to recreational trail surfaces shall be repaired daily to the satisfaction of the Seller.

Special Conditions: Invasive Plants

- 1) Off-road logging equipment shall be free of concentrations of plant material and soil prior to entering the sale area. The Purchaser will contact the Seller to arrange for an on-site inspection 48 hours prior to delivering and removing equipment to / from the sale area.

Special Conditions: General

- 1) The locations, building, and maintenance of landings, roads, and accesses are the full responsibility of the purchaser and are always subject to advance approval and under the conditions of the seller. The Forester must be contacted at least 48 hours prior to construction of a landing, road, or access.

TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST – NORTHERN UNIT
OTHER STATE LANDS (OSL) – SHEBOYGAN COUNTY
2020 SALE CONDITIONS – ALL SALES

- 2) Roads and landings shall be graded and leveled or closed out to the satisfaction of the Seller upon completion of timber sales. Any accesses developed across ditches will be restored to their original condition.
- 3) Trees not designated for harvest shall not be cut without specific authorization from the Department. If a non-designated tree is authorized to be cut, and is greater than 5” in diameter (DBH), it shall be identified, separated at the landings, and not removed from the sale area until scaled and paid for. Any trees cut without prior approval will subject the Purchaser to penalties and fines.
- 4) No woodpiles may be left on the landing for more than 30 days without advance approval of the Seller.
- 5) All spring poles (saplings tipped over from the equipment) will be cut at the base.
- 6) When accessing town roads or highways from a landing, signage will be required to indicate trucks entering roadway.
- 7) All trees marked or designated to be cut must be felled unless otherwise agreed upon by the Forester and Purchaser.
- 8) No harvesting during gun deer opening weekend and a period between Thanksgiving and the close of gun deer season.
- 9) All ironwood 5 inches in diameter or greater can be cut and utilized.
- 10) Trees shall not be felled across cutting unit boundaries. Any slash that crosses the red or blue lines shall be pulled back into the sale area immediately.
- 11) Slash shall be lopped and/or scattered evenly across sale area and lie within three (3) feet of the ground.
- 12) Rutting will be monitored and if soil disturbances are considered to be excessive based on the chart below, operations may be suspended and the contractor will be required to repair or mitigate them.

Infrastructure	Soil disturbances are excessive if:
Roads, Landings, Skid Trails, and General Harvest Area	<ul style="list-style-type: none"> ▪ A gully or rut is 6 inches deep or more and is resulting in channelized flow to a wetland, stream, or lake.
Roads, Landings, and Primary Skid Trails	<ul style="list-style-type: none"> ▪ In a riparian management zone (RMZ) or wetland, a gully or rut is 6 inches deep or more and 100 feet long or more. ▪ In an upland area (outside of RMZ), a gully or rut is 10 inches deep or more and 66 feet long or more.
Secondary Skid Trails and General Harvest Area	<ul style="list-style-type: none"> ▪ Gully or rut is 6 inches deep or more and 100 feet long or more.

Note: The depth is to be measured from the original soil surface to the bottom of the depression. If individual lug depressions are visible, the depth would be measured to the lesser of the two depths (the "top" of the lug). The length is measured from the start of the "too deep" section to the end of the "too deep" section. Measurements are not cumulative.

Special Conditions: Coarse Woody Debris

- 1) Existing snags and downed coarse woody debris will not be utilized and care will be taken to avoid damage with logging equipment.

Special Conditions: Training

- 1) To promote maximum benefit to the environment, the health and welfare of our logging contractors, and to adhere to requirements of forest certification standards, effective January 1, 2006 the State of Wisconsin will require training of its logging contractors. Successful purchasers of Kettle Moraine State Forest stumpage will need to ensure that the actual logging contractor complies with the Wisconsin Sustainable Forestry Initiative (SFI) Training Standard as adopted by the Wisconsin SFI Implementation Committee (SIC). Criteria for the standard can be found at the website www.fistausa.org/sfi_standards or by contacting the Forest Industry Safety & Training Alliance (FISTA). FISTA can provide documentation to the contractor confirming completion of the training standard. This will be required prior to starting sale (contract signing).

SALVAGE TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST TRACT NO. 06-19
HIGHWAY V SALVAGE SALE

Township 14 North, Range 20 East, Town of Mitchell, Sheboygan County
Section 20 – NESE, NWSE, SESE, SWSE, SESW
Section 29 – NWNE, NENW, SENW

Sealed bids will be received by the Department of Natural Resources Office at 1155 Pilgrim Road, Plymouth, WI 53073 at **2:00PM** on **January 10, 2020** and will be opened immediately after for the timber listed in this prospectus.

- The cutting area is approximately **66 acres**.
- No harvesting between April 1 and July 15.
- The contract period will be **June 30, 2022**.
- All trees that are marked or designated to be cut shall be utilized to a **4" top diameter**.
- **"Mill Scale"** on Sawtimber and Pulpwood.
- 15% of the total sale bid value will be required as performance bond and is due at contract signing.

ESTIMATED VOLUME	
Species / Products	Estimated Volume
Sawlogs	MBF
Red Oak	78.15
Sugar (Hard) Maple	32.50
White Oak	13.10
Basswood	12.50
Red (Soft) Maple	7.50
Ash	10.80
Beech	2.50
TOTAL MBF	157.05
Pulpwood	Tons*
Oak**	450
Mixed Hardwood***	1387
Basswood	55
Aspen	108
Firewood	Cords*
Mixed Hardwoods	40
TOTAL TONS	2000

*Estimated tons and cords are to a 4-inch top diameter and include top-wood.

**Oak Pulp/Firewood – 95% Red Oak, 5% White Oak

***Mixed Hardwood Pulp/Firewood – 60% Hard Maple, 20% Ash, 5% Soft Maple, 5% White Birch, 5% Elm, 5% Hickory

Sale Type & Payment Instructions

This is a mill scaled sale on Sawtimber (MBF) and Pulpwood (Tons). Payment for all products removed from the site must be made within 30 days from the time of billing under the deferred payment option.

SALVAGE TIMBER SALE PROSPECTUS
KETTLE MORaine STATE FOREST TRACT NO. 06-19
HIGHWAY V SALVAGE SALE

Sale Access and Landings

Potential sale access and landings are off Highway V and Pine road are identified on sale map. Landing sites and designated skid trails have been identified but will be agreed upon by the Forester and Logger. Accesses along County/State Highways may require county temporary culvert permits; which will be the responsibility of the Purchaser.

Purpose of Sale

The management objective for most of the harvest acreage is to salvage merchantable trees damaged, blown over, snapped off, or destroyed by wind event on August 28th, 2018. Ash was targeted for accelerated removal due to likely mortality by Emerald Ash Borer.

General Cutting Requirements (within RED paint boundaries):

- 1) Harvest all merchantable windthrown trees.
- 2) Harvest all merchantable trees leaning over 25° and all "spring-poles".
- 3) Harvest all merchantable trees snapped /sheared above 100" in height.
- 4) Harvest all merchantable trees with over 50% of their live crown sheared / snapped.
- 5) Harvest all ash and aspen species regardless of damage status.
- 6) Harvest all trees marked with ORANGE paint (marking will be ongoing by DNR Forester).
- 7) Reserve all trees not falling into above categories.
- 8) Reserve all trees marked with LIGHT GREEN paint (marking will be ongoing by DNR Forester).

Special Operating Requirements.

- 1) Any debris entering trail area within 15 feet of trail shall be removed immediately.
- 2) Harvesting and forwarding shall only occur during dry or frozen ground conditions between contract signing and April 1st of any calendar year to avoid impact to threatened / endangered species and mitigate oak wilt infection.
- 3) No harvesting during gun deer opening weekend and a period starting Thanksgiving through the close of the 9-day traditional gun deer season.

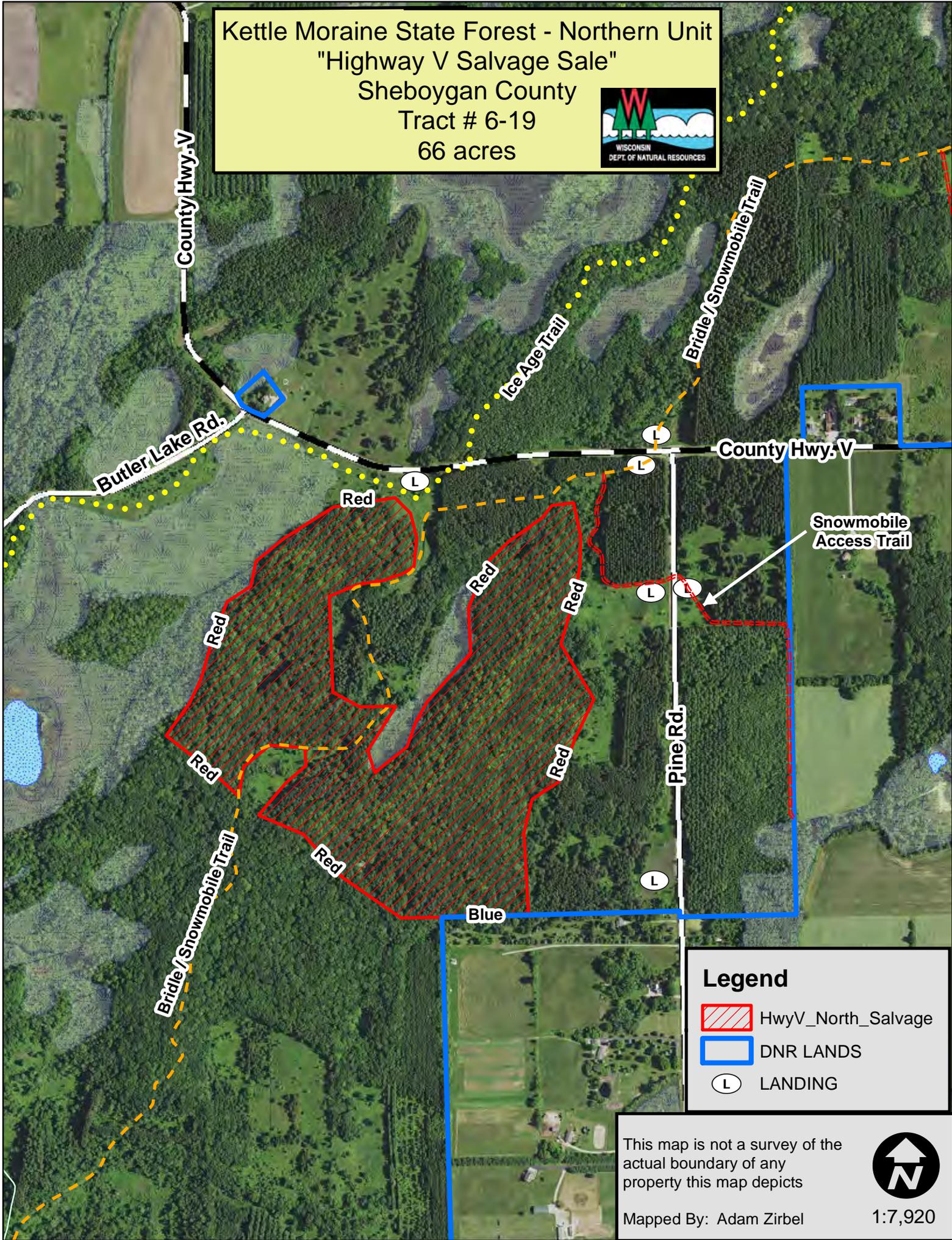
Conversion Factors

- 1) The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood cordwood may be developed by weighted average of cruise estimates based on species volume distribution and or ocular estimates.

**CORDWOOD WEIGHT CONVERSION FACTORS
POUNDS PER CORD**

Species	Weight (lbs)	Weight (Tons)
Aspen	4500	2.250
Mixed Hardwood	4600	2.300
Oak	5500	2.750
Basswood	3850	1.925

Kettle Moraine State Forest - Northern Unit
 "Highway V Salvage Sale"
 Sheboygan County
 Tract # 6-19
 66 acres



Legend

-  HwyV_North_Salvage
-  DNR LANDS
-  LANDING

This map is not a survey of the actual boundary of any property this map depicts

Mapped By: Adam Zirbel

1:7,920



Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date

Bidder Name

Street Address	City	State	ZIP Code
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Property Name (if any) Kettle Moraine State Forest - Northern Unit (Highway V Salvage Sale)	Tract Number 6-19
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 21,932.55
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Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Oak	4 inch		450	tons		
Mixed Hardwood	4 inch		1,387	tons		
Basswood	4 inch		55	tons		
Aspen	4 inch		108	tons		
Red Oak	10 inch		78.15	mbf		
Sugar Maple	10 inch		32.5	mbf		
White Oak	10 inch		13.1	mbf		
Basswood	10 inch		12.5	mbf		
Red Maple	10 inch		7.5	mbf		
Ash	10 inch		10.8	mbf		
Beech	10 inch		2.5	mbf		
Mixed Hardwood	4 inch		40	ords		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- | | |
|--|---|
| <input type="radio"/> Cash | <input type="radio"/> Assurance Bond |
| <input type="radio"/> Personal Check | <input type="radio"/> Certificate of Deposit |
| <input type="radio"/> Certified Check/Money Order | <input type="radio"/> Assignment of Savings Account |
| <input type="radio"/> Irrevocable Letter of Credit | |

Bidder Information and Signature
 on Page 2 ----->

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

SALVAGE TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST TRACT NO. 07-19
HIGHWAY V SOUTH SALVAGE SALE

Township 14 North, Range 20 East, Town of Mitchell, Sheboygan County
Section 20 – NESE, NWSE, SESE, SWSE, SESW
Section 29 – NWNE, NENW, SENW

Sealed bids will be received by the Department of Natural Resources Office at 1155 Pilgrim Road, Plymouth, WI 53073 prior to **2:00PM** on **January 10, 2020** and will be opened immediately after for the for the timber listed in this prospectus.

- The cutting area is approximately **76 acres**.
- No harvesting between April 1 and July 15.
- The contract period will be until **June 30, 2022**.
- All trees that are marked or designated to be cut shall be utilized to a **4” top diameter**.
- **“Mill Scale”** on Sawtimber and Pulpwood.
- 15% of the total sale bid value will be required as performance bond and is due at contract signing.

ESTIMATED VOLUME	
Species / Products	Estimated Volume
Sawlogs	MBF
Red Oak	78.15
Sugar (Hard) Maple	32.50
White Oak	13.10
Basswood	12.50
Red (Soft) Maple	7.50
Ash	10.80
Beech	2.50
TOTAL MBF	157.05
Pulpwood	Tons*
Oak**	450
Mixed Hardwood***	1387
Basswood	55
Aspen	108
Firewood	Cords*
Mixed Hardwoods	40
TOTAL TONS	2000

*Estimated tons are to a 4-inch top diameter and include top-wood.

**Oak Pulp/Firewood – 95% Red Oak, 5% White Oak

***Mixed Hardwood Pulp/Firewood – 60% Hard Maple, 20% Ash, 5% Soft Maple, 5% White Birch, 5% Elm, 5% Hickory

Sale Type & Payment Instructions

This is a mill scaled sale on Sawtimber (MBF) and Pulpwood (Tons). Payment for all products removed from the site must be made within 30 days from the time of billing under the deferred payment option.

SALVAGE TIMBER SALE PROSPECTUS
KETTLE MORaine STATE FOREST TRACT NO. 07-19
HIGHWAY V SOUTH SALVAGE SALE

Sale Access and Landings

Potential sale access and landings are off Highway V, Highway F and Pine road are identified on sale map (green dots). Landing sites have been identified but will be agreed upon by the Forester and Logger. Accesses along County/State Highways may require county temporary culvert permits; which will be the responsibility of the Purchaser.

Purpose of Sale

The management objective for most of the harvest acreage is to salvage merchantable trees damaged, blown over, snapped off, or destroyed by wind event on August 28th, 2018. Ash was targeted for accelerated removal due to likely mortality by Emerald Ash Borer.

General Cutting Requirements (within RED paint boundaries):

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- 3) Harvest all merchantable trees snapped /sheared above 100" in height.
- 4) Harvest all merchantable trees with over 50% of their live crown sheared / snapped.
- 5) Harvest all ash and aspen species regardless of damage status.
- 6) Harvest all trees marked with ORANGE paint (marking will be ongoing by DNR Forester).
- 7) Reserve all trees not falling into above categories.
- 8) Reserve all trees marked with LIGHT GREEN paint (marking will be ongoing by DNR Forester).

Special Operating Requirements.

- 1) Any debris entering trail area within 15 feet of trail shall be removed immediately.
- 2) Harvesting and forwarding shall only occur during dry or frozen ground conditions between contract signing and April 1st of any calendar year to avoid impact to threatened / endangered species and mitigate oak wilt infection.
- 3) No harvesting during gun deer opening weekend and a period starting Thanksgiving through the close of the 9-day traditional gun deer season.

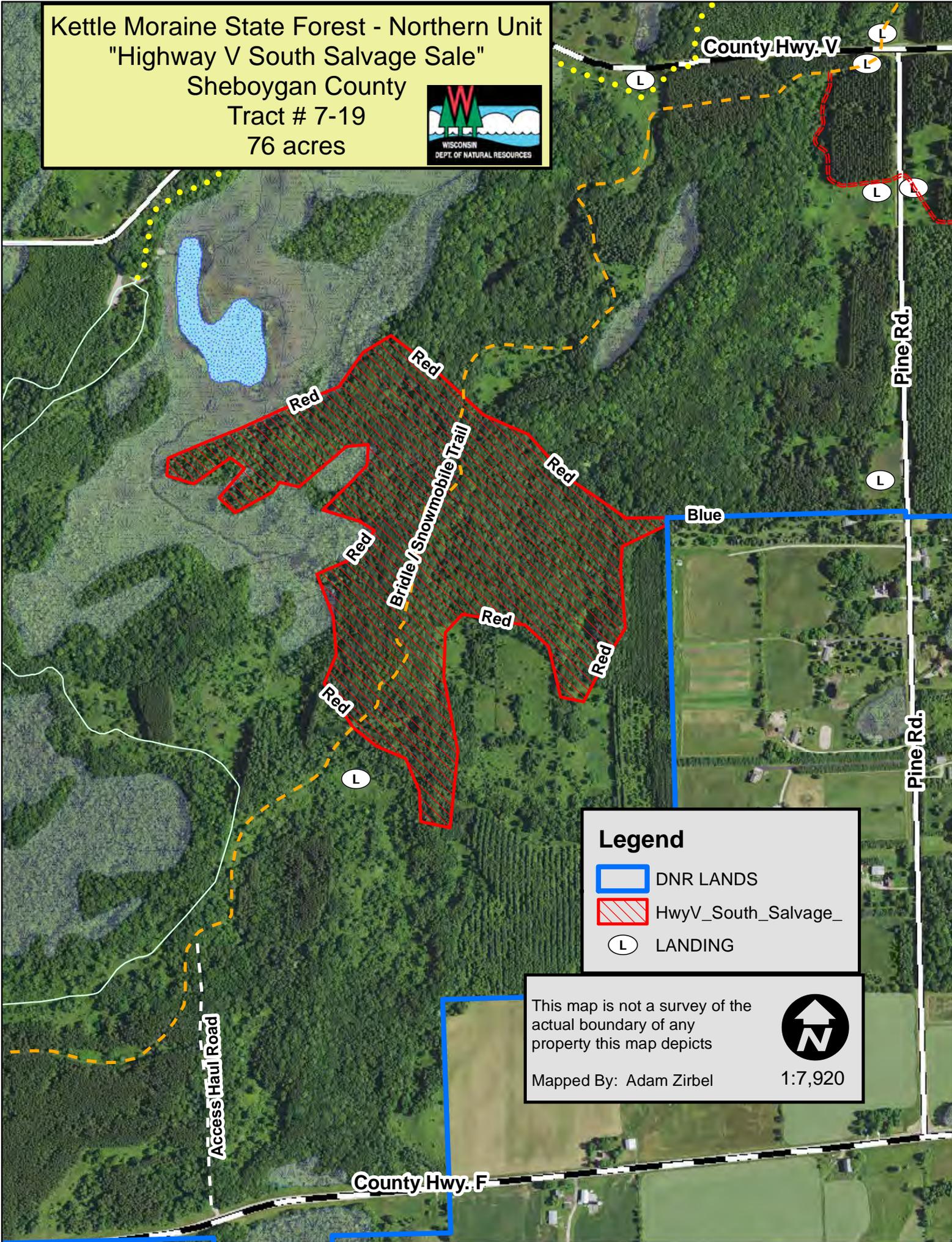
Conversion Factors

- 1) The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood cordwood may be developed by weighted average of cruise estimates based on species volume distribution and or ocular estimates.

**CORDWOOD WEIGHT CONVERSION FACTORS
POUNDS PER CORD**

Species	Weight (lbs)	Weight (Tons)
Aspen	4500	2.250
Mixed Hardwood	4600	2.300
Oak	5500	2.750
Basswood	3850	1.925

Kettle Moraine State Forest - Northern Unit
"Highway V South Salvage Sale"
Sheboygan County
Tract # 7-19
76 acres



Legend

-  DNR LANDS
-  HwyV_South_Salvage_
-  LANDING

This map is not a survey of the actual boundary of any property this map depicts

Mapped By: Adam Zirbel

1:7,920



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Date

Bidder Name

Street Address	City	State	ZIP Code
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Property Name (if any) Kettle Moraine State Forest Northern Unit (Highway V South Salvage Sale)	Tract Number 7-19
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 21,928.35
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Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Oak	4 inch		450	tons		
Mixed Hardwoods	4 inch		1,387	tons		
Basswood	4 inch		55	tons		
Aspen	4 inch		108	tons		
Red Oak	10 inch		78.15	mbf		
Sugar Maple	10 inch		32.5	mbf		
White Oak	10 inch		13.1	mbf		
Basswood	10 inch		12.5	mbf		
Red Maple	10 inch		7.5	mbf		
Ash	10 inch		10.8	mbf		
Beech	10 inch		2.5	mbf		
Mixed Hardwoods	4 inch		40	cords		

The award shall be based on this TOTAL BID AMOUNT:
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Performance Bond Will be in the form of: (select one)

<input type="radio"/> Cash	<input type="radio"/> Assurance Bond
<input type="radio"/> Personal Check	<input type="radio"/> Certificate of Deposit
<input type="radio"/> Certified Check/Money Order	<input type="radio"/> Assignment of Savings Account
<input type="radio"/> Irrevocable Letter of Credit	

Bidder Information and Signature
 on Page 2 ----->

Bidder Name _____ 7-19 _____
Tract No. _____ Date _____

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

Whirlwind Salvage - Tract #: 1-20
Kettle Moraine State Forest – Northern Unit
Legal Descriptions: NWSE, NESE – Section 6
T14N R20E Mitchell Township, Sheboygan County, WI
64 acres



Forester Contact Information:
Adam Zirbel-DNR Forester
Cell Primary: (920) 400-0164
Email: Adam.Zirbel@Wisconsin.gov

Volume Estimates:

Sawtimber		Pulp / Bolts	
<u>Species</u>	<u>MBF</u>	<u>Species</u>	<u>Tons</u>
Basswood	15.01	White Pine	705
Ash	14.85	MX Hardwoods**	455
Hickory*	6.76	White Spruce	190
Red Oak	5.83	Basswood	175
Hard (Sugar) Maple	4.99	Oak***	80
White Oak	3.64	Aspen	40
Elm	0.91		
TOTAL MBF	51.99	TOTAL TONS	1645

*-Hickory MBF is 55% Shagbark Hickory and 45% Bitternut Hickory. ** - MX Hardwood Pulp/Bolts is 25% Ash, 13% Bitternut Hickory, 12% Hard Maple, 4% Shagbark Hickory, 4% Elm, 2% Black Cherry, 2% Beech, and 2% Box Elder. *** - Oak Pulp/Bolts is 58% Red Oak and 42% White Oak

Sale Acres: 64 acres **Contract Ending Date:** June 30th, 2022 **Sale Method:** Mill Scale

Minimum Bid Value: \$ 14,279.35 **Merchantability Standards:** 4" top **Biomass Harvesting:** Allowed

Operational Considerations:

1. Harvest restricted to dry or frozen soil conditions between **July 15th** and **April 1st** of any calendar year.
2. No harvesting during gun deer opening weekend and a period starting Thanksgiving through the close of the 9-day traditional gun deer season.
3. This sale requires the Purchaser to complete Heterobasidion root disease (HRD) (formerly Annosum Root Rot) preventative treatment between 4/1 – 11/30 on all conifers. Treatment must be performed by a Certified Pesticide Applicator. Treatment involves chemically treating all fresh-cut stumps of conifers of merchantable size by applying either Rotstop C or CELLU-TREAT (disodium octaborate tetrahydrate). Treatment should be made as soon as possible and no later than one day after harvest and a dye product shall be added to liquid solutions for inspection purposes. The cost of this application can vary based on application method and harvest conditions but should be considered when submitting bids on these timber sales.

Conversion Factors / Scaling: The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood and oak cordwood were developed by weighted average of cruise estimates based on species volume distribution.

CORDWOOD WEIGHT CONVERSION FACTORS (POUNDS PER CORD)

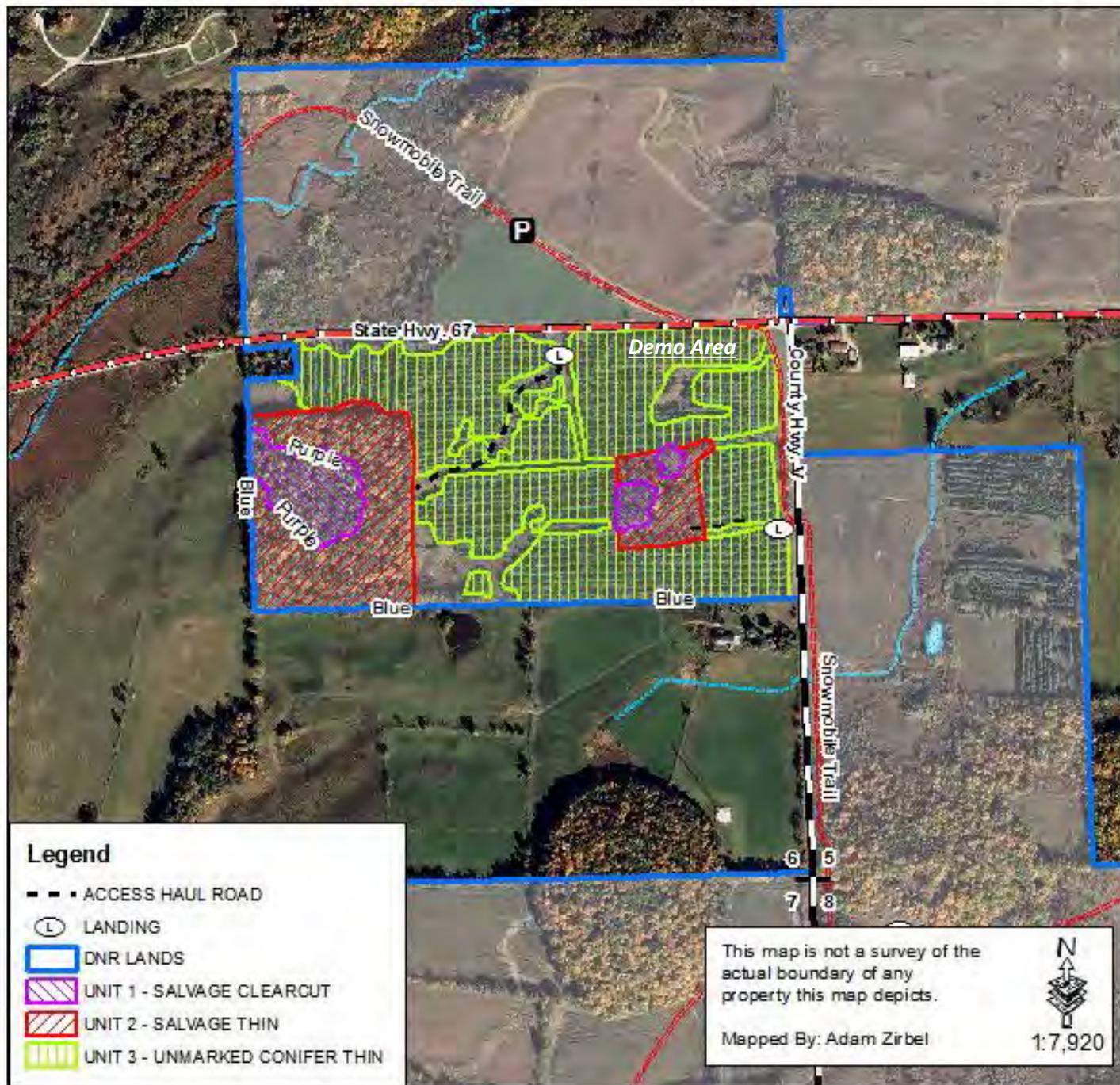
<u>Species</u>	<u>Weight (lbs.)</u>	<u>Weight (Tons)</u>
White Pine	4200	2.100
MX Hardwood	4630	2.315
White Spruce	4000	2.000
Basswood	3850	1.925
Oak	5640	2.820
Aspen	4500	2.250

Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods. Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.44 cords per MBF for softwoods. The Scribner Decimal C Log Rule shall be used for scaling logs.

Whirlwind Salvage - Tract #: 1-20
 Kettle Moraine State Forest – Northern Unit
 Legal Descriptions: NWSE, NESE – Section 6
 T14N R20E Mitchell Township, Sheboygan County, WI
 64 acres



Forester Contact Information:
 Adam Zirbel-DNR Forester
 Cell Primary: (920) 400-0164
 Email: Adam.Zirbel@Wisconsin.gov



Unit 1 – Salvage Clearcut – (6 acres) Harvest all trees over 2” diameter within PURPLE paint boundaries. Reserve any trees marked with GREEN paint.

Unit 2 – Salvage Thin – (16 acres) Harvest all trees marked with ORANGE paint and any windthrown trees from 2018 wind event.

Unit 3 – Conifer/Oak Modified Unmarked Thin – (42 acres) Stand was originally planted as a 50/50 mixed oak - conifer plantation with good survival on conifers and a low, variable survival on the oaks. Thin the conifer component from below removing approximately 1/3 of the conifers in the intermediate and overtopped crown classes utilizing oak rows for operational access. When 3 or more surviving oaks are present in row or grouping, remove immediately adjacent conifer row to facilitate equipment operation. Salvage all storm damage. See **1-acre demonstration area** on map.

Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date

Bidder Name

Street Address	City	State	ZIP Code
----------------	------	-------	----------

Property Name (if any) Northern Unit Kettle Moraine State Forest (Whirlwind Salvage)	Tract Number 1-20
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 14,279.35
---	---

Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Basswood	Sawtimber		15.01	MBF		
Ash	Sawtimber		14.85	MBF		
Hickory	Sawtimber		6.76	MBF		
Red Oak	Sawtimber		5.83	MBF		
Hard (Sugar) Maple	Sawtimber		4.99	MBF		
White Oak	Sawtimber		3.64	MBF		
Elm	Sawtimber		0.91	MBF		
White Pine	Pulpwood		705	Tons		
Mixed Hardwood	Pulpwood		455	Tons		
White Spruce	Pulpwood		190	Tons		
Basswood	Pulpwood		175	Tons		
Oak	Pulpwood		80	Tons		
Aspen	Pulpwood		40	Tons		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- | | |
|--|---|
| <input type="radio"/> Cash | <input type="radio"/> Assurance Bond |
| <input type="radio"/> Personal Check | <input type="radio"/> Certificate of Deposit |
| <input type="radio"/> Certified Check/Money Order | <input type="radio"/> Assignment of Savings Account |
| <input type="radio"/> Irrevocable Letter of Credit | |

Bidder Information and Signature
 on Page 2 ----->

Timber Sale Bid

Bidder Name _____ 1-20 _____
Tract No. _____ Date _____

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

Twin Towers Salvage - Tract #: 2-20
Kettle Moraine State Forest – Northern Unit
Legal Descriptions: NWNW, NENW, SWNW, SENW,
and NWSW– Section 8
T14N R20E Mitchell Township, Sheboygan County, WI
55 acres



Forester Contact Information:
 Adam Zirbel
 Cell Primary: (920) 400-0164
 Email: Adam.Zirbel@Wisconsin.gov

Volume Estimates:

Sawtimber		Pulp / Bolts	
<i>Species</i>	<i>MBF</i>	<i>Species</i>	<i>Tons</i>
Ash	72.42	Aspen	1475
Hard (Sugar) Maple	21.20	MX Hardwoods***	675
Basswood	10.83	Hickory	140
Hickory	8.85	Beech****	120
Beech	7.77	Basswood	75
Red Oak*	4.55		
Mixed Hardwood**	3.29		
TOTAL MBF	128.91	TOTAL TONS	2485

*-Red Oak MBF - 68% Red Oak and 32% White Oak. ** - MX Hardwood MBF - 47% Black Cherry, 25% Red Maple, 13% Elm, 9% White Birch, and 6% Butternut. ***MX Hardwoods Pulp/ Bolts – 63% Ash, 19 % Hard Maple, 6% Elm, 6% Ironwood, 3% Black Cherry and 2% Red Maple
 **** - Beech Pulp/Bolts is 79% Beech, 14% Red Oak and 7% White Oak

Sale Acres: 55 acres **Contract Ending Date:** June 30th, 2022 **Sale Method:** Mill Scale
Minimum Bid Value: \$ 15,986.33 **Merchantability Standards:** 4" Top **Biomass Harvesting:** Allowed

Operational Considerations:

1. Harvest restricted to dry or frozen soil conditions between **July 15th** and **April 15th** of any calendar year. *Portions of sale will likely require frozen conditions* (see “wet soil conditions” on map)
2. No harvesting during gun deer opening weekend and a period starting Thanksgiving through the close of the 9-day traditional gun deer season.

Conversion Factors / Scaling: The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood and oak cordwood were developed by weighted average of cruise estimates based on species volume distribution.

CORDWOOD WEIGHT CONVERSION FACTORS (POUNDS PER CORD)

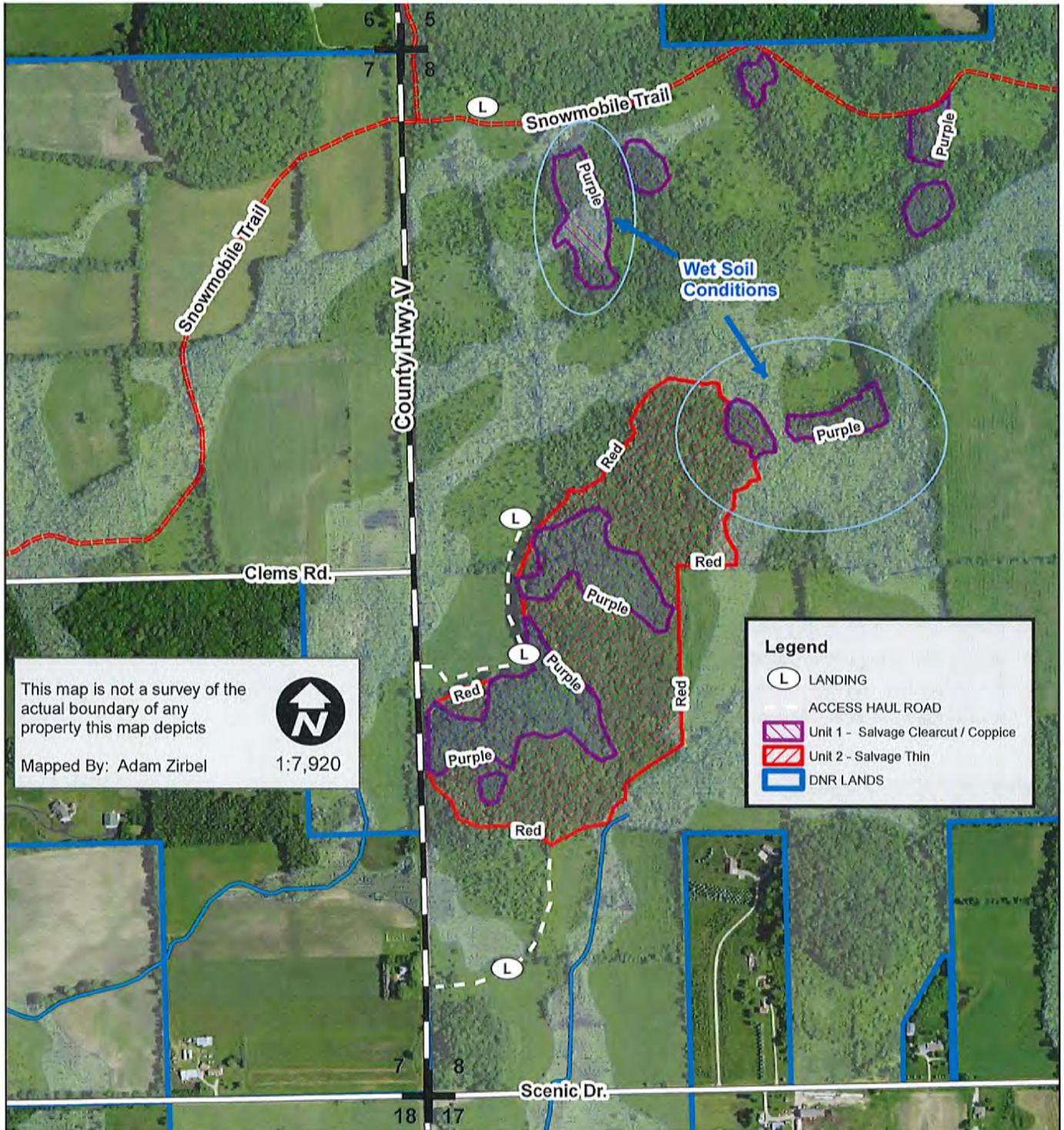
<i>Species</i>	<i>Weight (lbs.)</i>	<i>Weight (Tons)</i>
Aspen	4200	2.250
MX Hardwood	4740	2.370
Hickory	5400	2.700
Beech	5160	2.580
Basswood	3850	1.925

Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods.
 Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.44 cords per MBF for softwoods. The Scribner Decimal C Log Rule shall be used for scaling logs.

Twin Towers Salvage - Tract #: 2-20
Kettle Moraine State Forest – Northern Unit
Legal Descriptions: NWNW, NENW, SWNW, SENW,
and NWSW– Section 8
T14N R20E Mitchell Township, Sheboygan County, WI
55 acres



Forester Contact Information:
 Adam Zirbel
 Cell Primary: (920) 400-0164
 Email: Adam.Zirbel@Wisconsin.gov



Unit 1 – Salvage Clearcut / Coppice– (22 acres) Harvest all trees over 2" diameter within PURPLE paint boundaries. Reserve any trees marked with GREEN paint.

Unit 2 – Salvage Thin – (33 acres) Harvest all trees marked with ORANGE paint and any windthrown / uprooted trees from 2018 wind event within RED paint boundary.

Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date

Bidder Name

Street Address	City	State	ZIP Code
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Property Name (if any) Northern Unit Kettle Moraine State Forest (Twin Towers Salvage)	Tract Number 2-20
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 15,986.33
---	---

Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Ash	Sawtimber		72.42	MBF		
Hard (Sugar) Maple	Sawtimber		21.2	MBF		
Basswood	Sawtimber		10.83	MBF		
Hickory	Sawtimber		8.85	MBF		
Beech	Sawtimber		7.77	MBF		
Red Oak	Sawtimber		4.55	MBF		
Mixed Hardwood	Sawtimber		3.29	Tons		
Aspen	Pulpwood		1,475	Tons		
Mixed Hardwoods	Pulpwood		675	Tons		
Hickory	Pulpwood		140	Tons		
Beech	Pulpwood		120	Tons		
Basswood	Pulpwood		75	Tons		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- | | |
|--|---|
| <input type="radio"/> Cash | <input type="radio"/> Assurance Bond |
| <input type="radio"/> Personal Check | <input type="radio"/> Certificate of Deposit |
| <input type="radio"/> Certified Check/Money Order | <input type="radio"/> Assignment of Savings Account |
| <input type="radio"/> Irrevocable Letter of Credit | |

Bidder Name _____ 2-20 _____
Tract No. _____ Date _____

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST TRACT NO. 4-20
VISTA DRIVE HARDWOODS SALE

Township 14 North, Range 19 East, Town of Osceola, Fond du Lac County
Section 23 – SWSE, SESE
Township 14 North, Range 19 East, Town of Osceola, Fond du Lac County
Section 26 – NWNE, NENE

Sealed bids will be received by the Department of Natural Resources Office at 1155 Pilgrim Road, Plymouth, WI53073 at **2:00PM** on **January 10, 2020** and will be opened immediately after for the for the timber listed in this prospectus.

- The cutting area is approximately **35 acres**.
- Harvest shall occur on dry or frozen ground conditions. No harvesting between April 1 and July 15 due to oak wilt concerns.
- The contract period will be **June 30, 2022**.
- All trees that are marked or designated to be cut shall be utilized to a **4” top diameter**.
- **“Mill Scale Sale”** for both pulpwood and saw timber. Pulpwood will be sold mixed product.
- Bid bond not required. See procedures under Bidding Instructions.
- 15% of the total sale bid value will be required as performance bond and is due within 6 weeks of bid opening.

ESTIMATED VOLUME	
Species / Products	Estimated Volume
Sawlogs	MBF
Red Oak	22.500
Sugar (Hard) Maple	7.200
White Oak	4.300
Basswood	2.500
Ash	3.100
Mixed hardwoods	1.200
TOTAL MBF	40.800
Pulpwood	Tons*
Aspen	162
Mixed Hardwood***	590
Fuelwood	30 Cords
TOTAL TONS	652

**Mixed Hardwood Pulp/Firewood – 45% maple, 25% of oak, 15% Ash, and 5 % basswood.

***Estimated tons/firewood are to a 4-inch top diameter and include top-wood.

22

Sale Type & Payment Instructions

This is a scaled sale for Pulp (Tons). Payment for all products removed from the site must be made within 30 days from the time of billing under the deferred payment option.

TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST TRACT NO. 4-20
VISTA DRIVE HARDWOODS SALE

Sale Access and Landings

Potential sale access and landing is off Vista Drive Road on the northeast side of the sale. The landing site and designated skid trails have been identified but will be agreed upon by the Forester and Logger. Accesses along roads may require temporary culvert permits; which will be the responsibility of the Purchaser.

Purpose of Sale

This area was heavily damaged by the August 28th, 2018 tornadoes. The purpose of the sale is to salvage the damaged wood and regenerate areas to northern hardwoods, oak and aspen.

General Cutting Requirements

- 1) **Aspen Coppice Areas:** Cut all trees greater than 2 inches in diameter except oak and hickory.
- 2) **Oak Seed Tree Area:** Cull all trees greater than 2 inches except those marked with green paint.
- 3) **Northern Hardwoods Area:** Cut all merchantable ash and aspen and all trees marked with orange paint.
- 4) Purple Paint denotes clearcut/coppice boundaries.
- 5) Red Paint denotes harvest area boundary.
- 6) Maximum stump height shall not exceed stump diameter.
- 7) Whole-tree skidding will not be permitted unless otherwise agreed upon by Forester and Purchaser
- 8) All trees marked or designated to be cut must be felled unless otherwise agreed upon by the Forester and Purchaser.
- 9) Trees shall not be felled across cutting unit boundaries. Any slash that crosses the red lines shall be pulled back into the sale area immediately.
- 10) Slash shall be lopped and/or scattered evenly across sale area and lie within three (3) feet of the ground.

Special Operating Requirements.

- 1) No harvesting during gun deer opening weekend and a period starting Thanksgiving and the close of nine-day gun deer season.
- 2) Logging operations can only occur during dry or frozen soil conditions between July 15 and April 1st.

Conversion Factors

- 1) The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood cordwood may be developed by weighted average of cruise estimates based on species volume distribution and or ocular estimates.

**CORDWOOD WEIGHT CONVERSION FACTORS
POUNDS PER CORD**

<u>Species</u>	<u>Weight (lbs)</u>	<u>Weight (Tons)</u>
Aspen	4500	2.250
Mixed Hardwood	4600	2.300

- 2) Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods and 2.44 Cords per MBF for conifers. The Scribner Decimal C Log Rule shall be used for scaling logs.

Special Conditions: Forest Health

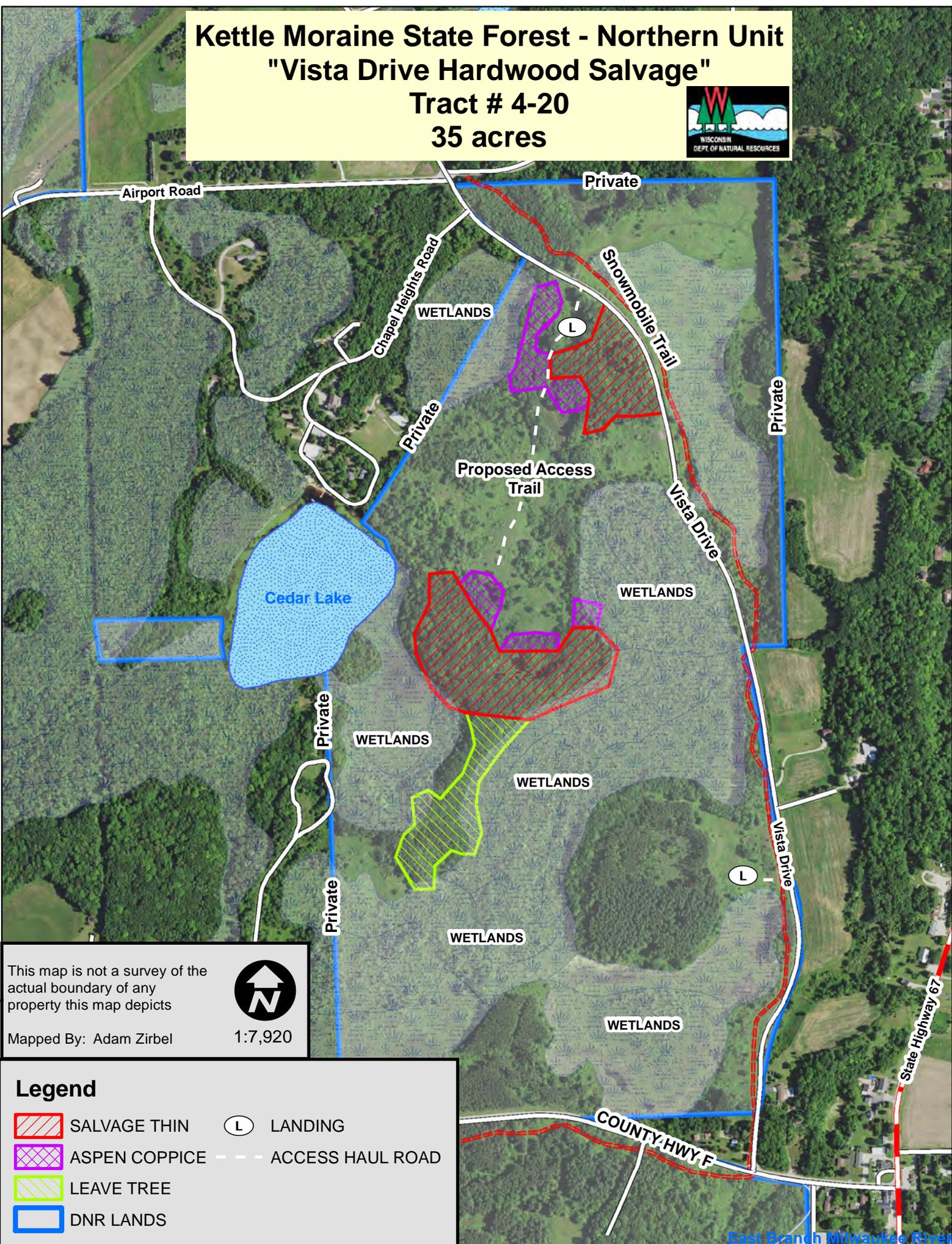
- 1) The sale area is located within Fond du Lac County, which is in the emerald ash borer quarantine zone. The logger should be aware of and comply with relevant EAB quarantine regulations.

Kettle Moraine State Forest - Northern Unit

"Vista Drive Hardwood Salvage"

Tract # 4-20

35 acres



This map is not a survey of the actual boundary of any property this map depicts



Mapped By: Adam Zirbel

1:7,920

Legend

-  SALVAGE THIN
-  ASPEN COPPICE
-  LEAVE TREE
-  DNR LANDS
-  L LANDING
-  - - - ACCESS HAUL ROAD

East Branch Milwaukee River

Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date

Bidder Name

Street Address	City	State	ZIP Code
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Property Name (if any) Northern Unit Kettle Moraine State Forest (Vista Drive Hardwood Salvage)	Tract Number 4-20
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 6,878.40
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Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Aspen	4 inch		162	tons		
Mixed Hardwoods	4 inch		590	tons		
Mixed Hardwoods	4 inch		30	cords		
Red Oak	10 inch		22.5	MBF		
White Oak	10 inch		4.3	MBF		
Hard Maple	10 inch		7.2	MBF		
Basswood	10 inch		2.5	MBF		
Ash	10 inch		3.1	MBF		
Mixed Hardwoods	10 inch		1.2	MBF		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond	Will be in the form of: (select one)
	<input type="radio"/> Cash
	<input type="radio"/> Personal Check
	<input type="radio"/> Certified Check/Money Order
	<input type="radio"/> Irrevocable Letter of Credit
	<input type="radio"/> Assurance Bond
	<input type="radio"/> Certificate of Deposit
	<input type="radio"/> Assignment of Savings Account

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

TIMBER SALE PROSPECTUS
KETTLE MORAIN STATE FOREST TRACT NO. 5-20
ICE AGE SALVAGE SALE

Township 14 North, Range 19 East, Town of Osceola, Fond du Lac County
Section 26 – SWSE, SESW
Township 14 North, Range 19 East, Town of Osceola, Fond du Lac County
Section 35 – NWNE, NENW

Sealed bids will be received by the Department of Natural Resources Office at 1155 Pilgrim Road, Plymouth, WI53073 at **2:00PM** on **January 10, 2020** and will be opened immediately after for the for the timber listed in this prospectus.

- The cutting area is approximately **41 acres**.
- Harvest shall occur on dry or frozen ground conditions. No harvesting activities from April 1 to August 1.
- The contract period will be **June 30, 2022**.
- All trees that are marked or designated to be cut shall be utilized to a **4” top diameter**.
- **“Mill Scale Sale”** for both saw timber and pulpwood. Pulpwood will be sold mixed product.
- Bid bond not required. See procedures under Bidding Instructions.
- 15% of the total sale bid value will be required as performance bond and is due within 6 weeks of bid opening.

ESTIMATED VOLUME	
Species / Products	Estimated Volume
Sawlogs	MBF
Red Oak	38.780
Sugar (Hard) Maple	12.650
White Oak	5.910
Basswood	2.460
TOTAL MBF	59.800
Pulpwood	Tons*
Aspen	270
Mixed Hardwood**	660
Jack Pine	180
Fuelwood	30 Cords
TOTAL TONS	1,110

**Mixed Hardwood Pulp/Firewood – 65% oak, 25% maple, and 5 % basswood.
Estimated tons/firewood are to a 4-inch top diameter and include top-wood.

Sale Type & Payment Instructions

This is a scaled sale for Pulp (Tons) and saw timber. Payment for all products removed from the site must be made within 30 days from the time of billing under the deferred payment option.

Sale Access and Landings

Potential sale access and landing is off of Highway 67 (north side) on the east side of the sale. The landing site and designated skid trails have been identified but will be agreed upon by the Forester and Logger. Accesses along roads may require temporary culvert permits; which will be the responsibility of the Purchaser.

TIMBER SALE PROSPECTUS
KETTLE MORAINNE STATE FOREST TRACT NO. 5-20
ICE AGE SALVAGE SALE

Purpose of Sale

This area was heavily damaged by the August 28th, 2018 tornadoes. The purpose of the sale is to salvage the damaged wood and regenerate areas to northern hardwoods, oak and aspen.

General Cutting Requirements

- 1) **Aspen Coppice Areas:** Cut all trees greater than 2 inches in diameter except oak and hickory.
- 2) **Northern Hardwoods Area:** Cut all merchantable ash and aspen and all trees marked with orange paint.
- 3) Purple Paint denotes clearcut/coppice boundaries.
- 4) Red Paint denotes harvest area boundary.
- 5) Blue paint denotes private property boundary.
- 6) Maximum stump height shall not exceed stump diameter.
- 7) Whole-tree skidding will not be permitted unless otherwise agreed upon by Forester and Purchaser
- 8) All trees marked or designated to be cut must be felled unless otherwise agreed upon by the Forester and Purchaser.
- 9) Trees shall not be felled across cutting unit boundaries. Any slash that crosses the blue lines shall be pulled back into the sale area immediately.
- 10) Slash shall be lopped and/or scattered evenly across sale area and lie within three (3) feet of the ground.

Special Operating Requirements.

- 1) No harvesting during gun deer opening weekend and a period starting Thanksgiving and the close of nine-day gun deer season.
- 2) Logging operations can only occur during dry or frozen soil conditions between August 1st and April 1st.

Conversion Factors

- 1) The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood cordwood may be developed by weighted average of cruise estimates based on species volume distribution and or ocular estimates.

**CORDWOOD WEIGHT CONVERSION FACTORS
POUNDS PER CORD**

<u>Species</u>	<u>Weight (lbs)</u>	<u>Weight (Tons)</u>
Aspen	4500	2.250
Mixed Hardwood	4600	2.300

- 2) Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods and 2.44 Cords per MBF for conifers. The Scribner Decimal C Log Rule shall be used for scaling logs.

Special Conditions: Forest Health

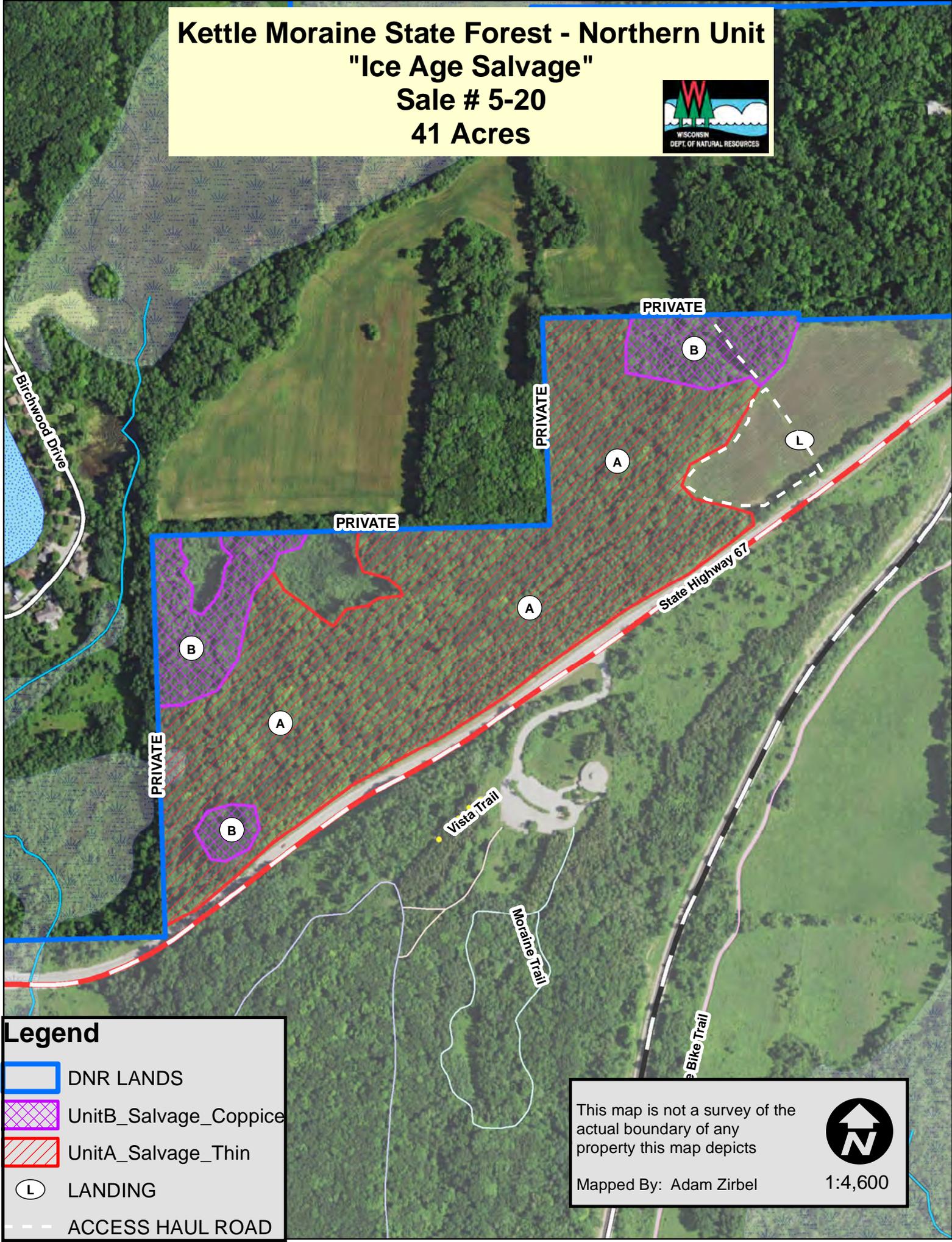
- 1) The sale area is located within Fond du Lac County, which is in the emerald ash borer quarantine zone. The logger should be aware of and comply with relevant EAB quarantine regulations.

Kettle Moraine State Forest - Northern Unit

"Ice Age Salvage"

Sale # 5-20

41 Acres



Legend

-  DNR LANDS
-  UnitB_Salvage_Coppice
-  UnitA_Salvage_Thin
-  LANDING
-  ACCESS HAUL ROAD

This map is not a survey of the actual boundary of any property this map depicts

Mapped By: Adam Zirbel

1:4,600



Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date _____

Bidder Name _____

Street Address	City	State	ZIP Code
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Property Name (if any) Northern Unit Kettle Moraine State Forest (Ice Age Salvage)	Tract Number 5-20
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 10,820.92
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Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Aspen	4 inch		270	tons		
Mixed Hardwoods	4 inch		660	tons		
Mixed Hardwoods firewood	4 inch		30	cords		
Jack Pine	4 inch		180	tons		
White Oak	10 inch		5.91	MBF		
Hard Maple	10 inch		12.65	MBF		
Basswood	10 inch		2.46	MBF		
Red Oak	10 inch		38.78	MBF		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- | | |
|--|---|
| <input type="radio"/> Cash | <input type="radio"/> Assurance Bond |
| <input type="radio"/> Personal Check | <input type="radio"/> Certificate of Deposit |
| <input type="radio"/> Certified Check/Money Order | <input type="radio"/> Assignment of Savings Account |
| <input type="radio"/> Irrevocable Letter of Credit | |

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

Three Islands Salvage - Tract #: 6-20
 Kettle Moraine State Forest – Northern Unit
 Legal Descriptions: *SENE, SWNE – Section 18,*
SWNE, NESE, SESE – Section 17,
T14N R20E Mitchell Township, Sheboygan County, WI
25 acres



Forester Contact Information:
 Adam Zirbel-DNR Forester
 Cell Primary: (920) 400-0164
 Email: Adam.Zirbel@Wisconsin.gov

Volume Estimates:

Sawtimber		Pulp / Bolts	
<i>Species</i>	<i>MBF</i>	<i>Species</i>	<i>Tons</i>
Basswood	25.47	MX Hardwood**	330
Hard Maple	15.64	Basswood	185
Ash	6.98	Aspen	115
Red Maple	6.86	Oak	55
Red Oak	4.21		
Mixed Hardwood*	2.41		
Total MBF	61.57	TOTAL TONS	685

*MX Hardwood MBF– 38% Black Cherry, 38% White Birch, and 25% Elm. **MX Hardwood Pulp / Bolts – 27% Black Cherry, 18% Elm, 18% Ash, 17% Hard Maple, 13% Hickory, 6% Red Maple, and 1% White Birch

Sale Acres: 25 acres **Contract Ending Date:** June 30th, 2022 **Sale Method:** Mill Scale
Minimum Bid Value: \$ 5,256.51 **Merchantability Standards:** 4" top **Biomass Harvesting:** Allowed

Operational Considerations:

1. Harvesting and forwarding shall only occur during **frozen** ground conditions between **November 1st** and **March 15th** of any calendar year due to wet soil conditions, access, to avoid impact to threatened / endangered species, and to mitigate oak wilt infection.
2. No harvesting during gun deer opening weekend and a period starting on Thanksgiving through the close of the 9-day traditional gun deer season.

Conversion Factors / Scaling: The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood were developed by weighted average of cruise estimates based on species volume distribution.

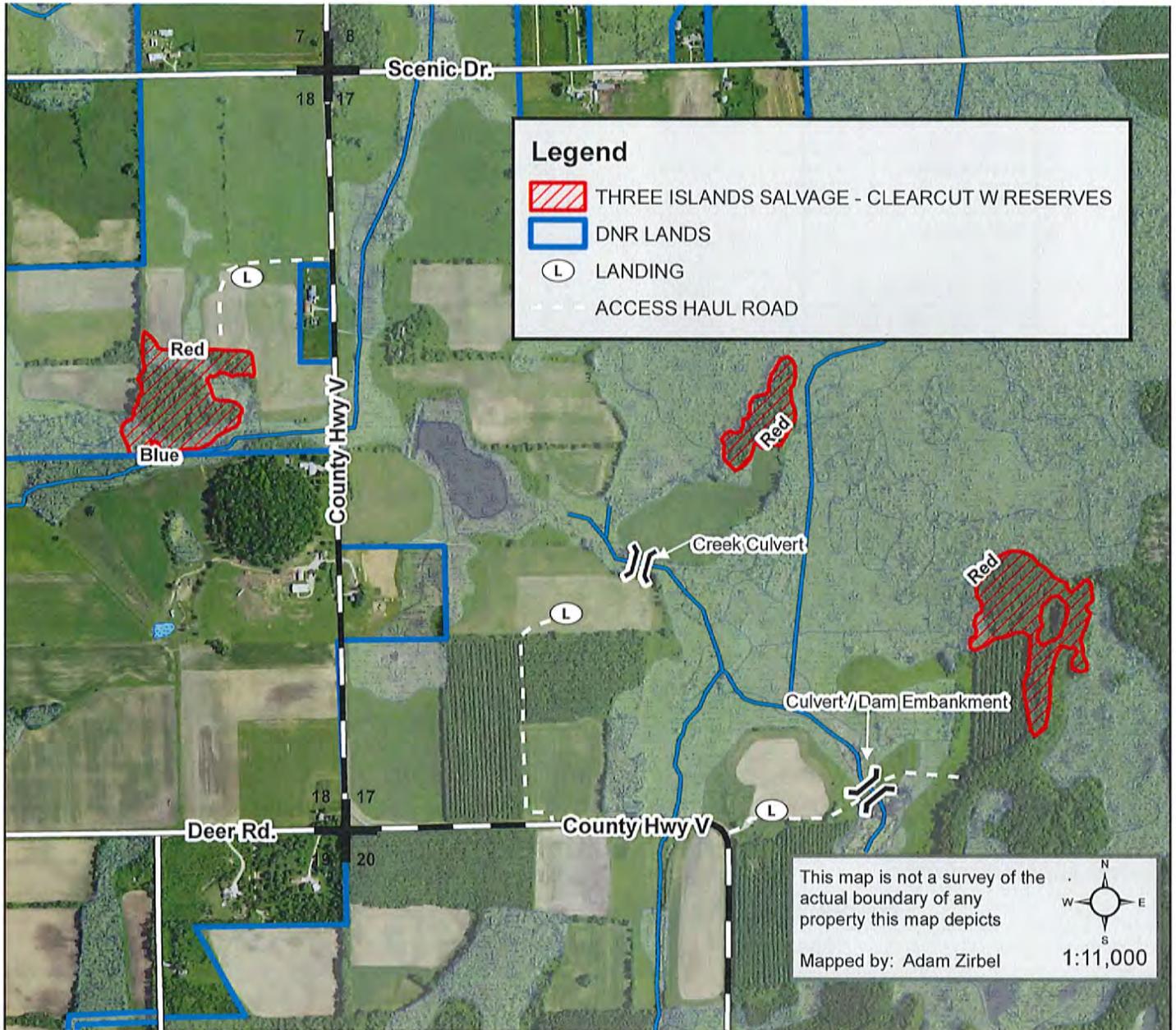
<u>Species</u>	<u>Weight (lbs.)</u>	<u>Weight (Tons)</u>
MX Hardwoods	4660	2.330
Basswood	3850	1.925
Aspen	4500	2.250
Oak	5680	2.840

Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods. Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.44 cords per MBF for softwoods. The Scribner Decimal C Log Rule shall be used for scaling logs.

Three Islands Salvage - Tract #: 6-20
Kettle Moraine State Forest – Northern Unit
Legal Descriptions: SENE, SWNE – Section 18,
SWNE, NESE, SESE – Section 17,
T14N R20E Mitchell Township, Sheboygan County, WI
25 acres



Forester Contact Information:
 Adam Zirbel-DNR Forester
 Cell Primary: (920) 400-0164
 Email: Adam.Zirbel@Wisconsin.gov



Salvage Clearcut w/ Reserves – (25 acres) - Harvest all trees over 2" diameter within RED and BLUE (private landowner) paint boundaries. Reserve all trees marked with GREEN paint.

Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date _____

Bidder Name _____

Street Address _____ City _____ State _____ ZIP Code _____

Property Name (if any) _____ Tract Number _____
 Northern Unit Kettle Moraine State Forest (Three Islands Hardwood Salvage) 6-20

Date and Hour of Bid Opening _____ Minimum Acceptable Bid (optional) _____
 Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center \$ 5,256.51

Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Basswood	Sawtimber		25.47	MBF		
Hard (Sugar) Maple	Sawtimber		15.64	MBF		
Ash	Sawtimber		6.98	MBF		
Red Maple	Sawtimber		6.86	MBF		
Red Oak	Sawtimber		4.21	MBF		
MX Hardwood	Sawtimber		2.41	MBF		
Mixed Hardwood	Pulpwood		330	Tons		
Basswood	Pulpwood		185	Tons		
Aspen	Pulpwood		115	Tons		
Oak	Pulpwood		55	Tons		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- Cash
- Personal Check
- Certified Check/Money Order
- Irrevocable Letter of Credit
- Assurance Bond
- Certificate of Deposit
- Assignment of Savings Account

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder _____

Bidder's Name (Please Print or Type) _____

Phone Number (include area code) _____

Email Address (optional) _____

Two Curves Conifer - Tract #: 7-20
Kettle Moraine State Forest – Northern Unit
Legal Descriptions: SESW, SWSW – Section 17
T14N R20E Mitchell Township, Sheboygan County, WI



Forester Contact Information:
Adam Zirbel-DNR Forester
Cell Primary: (920) 400-0164
Email: Adam.Zirbel@Wisconsin.gov

Volume Estimates:

Pulp / Bolts	
<u>Species</u>	<u>Tons</u>
White Spruce	640
White Pine	590
MX Hardwood*	85
TOTAL TONS	1315

*MX Hardwood-60% Ash, 40% Box Elder

Sale Acres: 64 acres **Contract Ending Date:** June 30th, 2022 **Sale Method:** Mill Scale
Minimum Bid Value: \$14,650.00 **Merchantability Standards:** 4" top **Biomass Harvesting:** Allowed

Operational Considerations:

1. Harvest restricted to dry or frozen soil conditions between **July 15th** and **April 1st** of any calendar year.
2. No harvesting during gun deer opening weekend and a period starting Thanksgiving through the close of the 9-day traditional gun deer season.
3. This sale requires the Purchaser to complete Heterobasidion root disease (HRD) (formerly Annosum Root Rot) preventative treatment between 4/1 – 11/30 on all conifers. Treatment must be performed by a Certified Pesticide Applicator. Treatment involves chemically treating all fresh-cut stumps of conifers of merchantable size by applying either Rotstop C or CELLU-TREAT (disodium octaborate tetrahydrate). Treatment should be made as soon as possible and no later than one day after harvest and a dye product shall be added to liquid solutions for inspection purposes. The cost of this application can vary based on application method and harvest conditions but should be considered when submitting bids on these timber sales.

Conversion Factors / Scaling: The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood were developed by weighted average of cruise estimates based on species volume distribution.

CORDWOOD WEIGHT CONVERSION FACTORS (POUNDS PER CORD)

<u>Species</u>	<u>Weight (lbs.)</u>	<u>Weight (Tons)</u>
White Spruce	4000	2.000
White Pine	4200	2.100
MX Hardwood	4600	2.300

Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods.
Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.44 cords per MBF for softwoods. The Scribner Decimal C Log Rule shall be used for scaling logs.

Two Curves Conifer - Tract #: 7-20
Kettle Moraine State Forest – Northern Unit
Legal Descriptions: SENE, SWNE – Section 18,
SWNE, NESE, SESE – Section 17,
T14N R20E Mitchell Township, Sheboygan County, WI



Forester Contact Information:
 Adam Zirbel-DNR Forester
 Cell Primary: (920) 400-0164
 Email: Adam.Zirbel@Wisconsin.gov



Unit 1-3 – Conifer/Oak Modified Unmarked Thin – (64 acres) Stand was originally planted as a 50/50 mixed oak - conifer plantation with good survival on conifers and a low, variable survival on the oaks. Ash and box elder have seeded into the stands. Thin the conifer component from below removing approximately 1/3 of the conifers in the intermediate and overtopped crown classes utilizing oak rows for operational access. When 3 or more surviving oaks are present in row or grouping, remove immediately adjacent conifer row to facilitate equipment operation. Only in cases where 3 or more surviving oaks are present can 50% of the conifers be harvested. Salvage all storm damage; ash and box elder are designated for harvest.

Notice: Completion of this form is mandatory. The Department will not recognize your bid unless you complete and submit this form. Personal information collected will be used for program administration and may be provided to requesters as required by Wisconsin's Open Records law [ss. 19.31-19.39, Wis. Stats.].

Date

Bidder Name

Street Address	City	State	ZIP Code
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Property Name (if any) Northern Unit Kettle Moraine State Forest (Two Curves Conifer)	Tract Number 7-20
--	----------------------

Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 14,650.00
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Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
White Spruce	pulp/bolts		640	tons		
White Pine	pulp/bolts		590	tons		
MX Hardwood	pulp/bolts		85	tons		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- | | |
|--|---|
| <input type="radio"/> Cash | <input type="radio"/> Assurance Bond |
| <input type="radio"/> Personal Check | <input type="radio"/> Certificate of Deposit |
| <input type="radio"/> Certified Check/Money Order | <input type="radio"/> Assignment of Savings Account |
| <input type="radio"/> Irrevocable Letter of Credit | |

I understand that any or all bids may be rejected and that consideration and awarding of a contract will be based upon my past performance and ability to complete contracts. I also understand that if I am the winning bidder, I have 6 weeks from the date of the bid opening to submit an acceptable performance bond. I also understand that if I am awarded the contract and fail to execute it or work under it, I will be required to forfeit to the Department an amount equal to 10% of my total bid amount. Failure to forfeit the 10% penalty will result in being considered ineligible to bid on any state timber sales for a two-year duration. In the event the highest bidder can not or will not sign the contract, the award will be made to the next highest qualified bid.

Notice: I understand:

Utilization specifications and estimated volumes are listed in the prospectus which is available upon request from the Department.

A copy of the standard timber sales contract which must be entered into is available upon request from the Department.

Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)

TIMBER SALE PROSPECTUS
LABUDDE CREEK FISHERIES AREA TRACT NO. 01-19
LABUDDE CREEK SALE

Township 16 North, Range 21 East, Town of Rhine, Sheboygan County
Section 22 – NWNW, SWNW
Section 28 – NWSE, SWNE, NENE

Sealed bids will be received by the Department of Natural Resources Office at 1155 Pilgrim Road, Plymouth, WI53073 at **2:00PM** on **January 10, 2020** and will be opened immediately after for the timber listed in this prospectus.

- The cutting area is approximately **61 acres**.
- No harvesting between April 1 and July 15.
- The contract period will be until **June 30, 2022**.
- All trees that are marked or designated to be cut shall be utilized to a **4" top diameter**.
- **"Mill Scale"** on Sawtimber and Pulpwood.
- 15% of the total sale bid value will be required as performance bond and is due at contract signing.

ESTIMATED VOLUME	
Species / Products	Estimated Volume
Sawlogs	MBF
Ash	21.840
Red oak	13.960
Mixed Hardwoods	7.000
Hard Maple	4.060
TOTAL MBF	46.860
Pulpwood	Tons*
Mixed Hardwood***	587
Red Pine	113
White Pine	126
TOTAL TONS	

*Estimated tons are to a 4-inch top diameter and include top-wood.

**Mixed Hardwood Pulp – 60%Ash, 10% Hard Maple, 10% Oak, 5% Soft Maple, 5% White Birch, 5% Elm, 5% Hickory

Sale Type & Payment Instructions

This is a mill scaled sale on Sawtimber (MBF) and Pulpwood (Tons). Payment for all products removed from the site must be made within 30 days from the time of billing under the deferred payment option.

Sale Access and Landings

Potential sale access and landings are off Little Elkhart Lake Road, Badger Road, and Keystone Road. are identified on sale map. Landing sites and designated skid trails have been identified but will be agreed upon by the Forester and Logger. Accesses along County/State Highways may require county temporary culvert permits; which will be the responsibility of the Purchaser.

TIMBER SALE PROSPECTUS
LABUDDE CREEK FISHERIES AREA TRACT NO. 01-19
LABUDDE CREEK SALE

Purpose of Sale

Within the Northern Hardwood areas, the emphasis is on releasing crop trees, creating small gaps for sugar maple regeneration to grow, and salvage ash due to the presence of emerald ash borer within the county.

Within the Red and White Pine plantations the emphasis is on maintaining the health of the stands. This is the second thinning for most of both stands.

General Cutting Requirements (within RED paint boundaries):

1. Red and White Pine Thinning Areas: Cut all and only those trees marked with orange paint.
2. Northern Hardwoods Areas: Cut all and only those trees marked with orange paint.
3. Red paint denotes harvest boundaries
4. Blue paint denotes private lands boundaries.
5. Maximum stump height shall not exceed stump diameter.
6. Whole-tree skidding will not be permitted unless otherwise agreed upon by Forester and Purchaser
7. All trees marked or designated to be cut must be felled unless otherwise agreed upon by the Forester and Purchaser.
8. Trees shall not be felled across cutting unit boundaries. Any slash that crosses the red or blue lines shall be pulled back into the sale area immediately.
9. Slash shall be lopped and/or scattered evenly across sale area and lie within three (3) feet of the ground.

Special Operating Requirements.

- 1) Any debris entering the Ice Age Trail or within 15 feet of trail shall be removed daily.
- 2) Harvesting and forwarding shall only occur during dry or frozen ground conditions between July 15th and April 1 due to oak wilt.
- 3) No harvesting operations are allowed during the nine-day gun deer season.
- 4) This sale requires the Purchaser to complete Heterobasidion root rot preventative treatment between 4/1 – 11/30 within the conifer plantations. Treatment must be performed by a Certified Pesticide Applicator. Treatment involves chemically treating all fresh-cut stumps of conifers of merchantable size by applying either Rot stop C or CELLU-TREAT (disodium octaborate tetrahydrate). Treatment should be made as soon as possible but no later than one day after harvest and a dye product shall be added to liquid solutions for inspection purposes. The cost of this application can vary based on application method and harvest conditions but should be considered when submitting bids on these timber sales.
- 5) Due to the presence of garlic mustard within the conifer plantations the conifer stands must be cut last to prevent the spread of garlic mustard to the hardwood stands.

TIMBER SALE PROSPECTUS
LABUDDE CREEK FISHERIES AREA TRACT NO. 01-19
LABUDDE CREEK SALE

Conversion Factors

- 1) The following weight conversion will be used in the conversion of weight scale to cords or cords to weight scale. Factors for mixed hardwood cordwood may be developed by weighted average of cruise estimates based on species volume distribution and or ocular estimates.
- 2) Conversion of MBF (thousand board feet) to cords or cords to MBF shall be 2.20 cords per MBF for hardwoods and 2.44 Cords per MBF for conifers.

CORDWOOD WEIGHT CONVERSION FACTORS (POUNDS PER CORD)

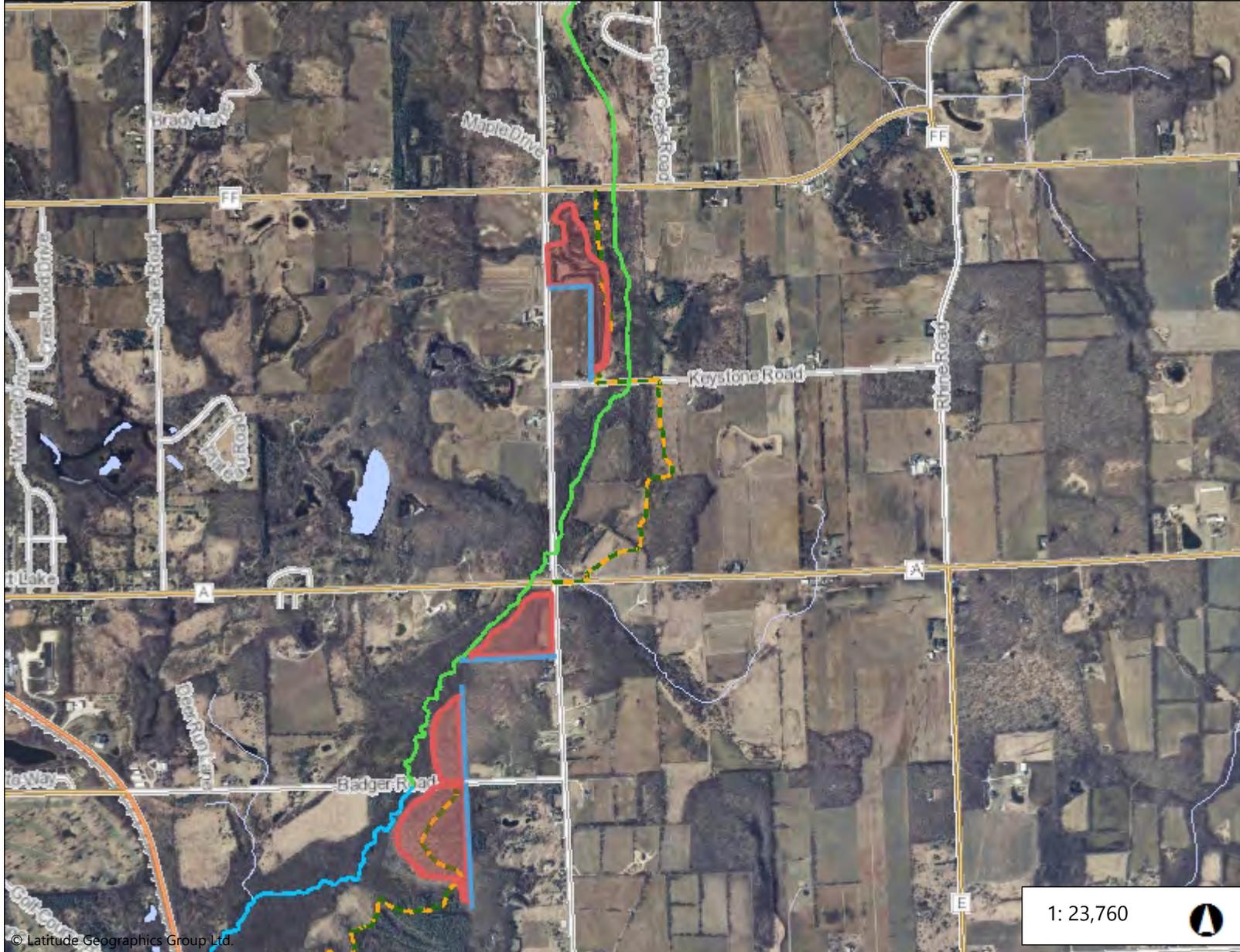
<u>Species</u>	<u>Weight (lbs.)</u>	<u>Weight (Tons)</u>
Aspen	4500	2.250
Mixed Hardwood	4600	2.300
Oak	5500	2.750
Red pine	4500	2.250
White Pine	4200	2.100

Sawlog Scale

- 1) All sawlogs shall be separated from the pulpwood when piled.
- 2) All logs will be yarded for scaling
- 3) All small ends of the logs shall be on the one side of the deck
- 4) Log decks maybe no higher than 4 feet. A minimum of 10 mbf of sawlogs will be decked for scaling prior to scaling.
- 5) All logs shall be scaled prior to leaving the premises.
- 6) Scribner Decimal C shall be used for scaling the logs.



LaBudde Creek Fisheries Area Timber Sale



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Projection: NAD_1983_HARN_Wisconsin_TM

DISCLAIMER: The information shown on these maps has been obtained from various sources and are of varying age, reliability and resolution. These maps are not intended to be used for navigation nor are these maps an authoritative source of information about legal land ownership or public access. No warranty, expressed or implied, is made regarding accuracy, applicability for a particular use, completeness or legality of the information depicted on this map. For more information, see the DNR Legal Notices web page: <https://dnr.wi.gov/legal/>

Map Features

- Shallow Water Shipwreck
- DNR Parking Area
- Shore Fishing Site
- Boat Access Site
- CARRY-IN
- RAMP
- UNKNOWN
- Shooting Ranges**
- DNR
- COUNTY
- PRIVATE
- Trout Waters**
- CLASS I
- CLASS II
- CLASS III
- State Trail
- Ice Age Trail
- North Country Scenic Trail
- Shallow Water Shipwreck
- Volunteer Public Access (VPA)**
- VPA (Hunting, Fishing, Trapping, W
- THAP (Turkey Hunting Only)
- Roads Open for Licensed Street Use**
- Open
- Open Seasonally
- Roads Open For ATV/UTV/Sno
- Roads Open For ATV Use
- Roads Open For Snowmobile Use
- Non-DNR Fishing Easements

Notes

Red Lines Harvest Boundaries
Blue Lines Private Lands

1: 23,760



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Date

Bidder Name

Street Address	City	State	ZIP Code
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Property Name (if any) La Budde Creek Fisheries Area	Tract Number 1-19
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Date and Hour of Bid Opening Friday January 10th, 2020 @ 2:00 PM - Plymouth Service Center	Minimum Acceptable Bid (optional) \$ 12,473.64
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Species-All bids including Lump Sum bids must be by species	Utilization Specifications	Advertised Value Per Unit (optional)	Estimated Volume	Volume Units	Price Bid Per Unit	Total Bid Value on Estimated Volume
Red Pine	4 inch		113	Tons		
White Pine	4 inch		126	Tons		
Mixed Hardwoods	4 inch		507	Tons		
Ash	10 inch		21.84	MBF		
Red Oak	10 inch		13.96	MBF		
Hard Mpale	10 inch		4.06	MBF		
Mixed Hardwoods	10 inch		7	MBF		

The award shall be based on this TOTAL BID AMOUNT:

Performance Bond

Will be in the form of: (select one)

- | | |
|--|---|
| <input type="radio"/> Cash | <input type="radio"/> Assurance Bond |
| <input type="radio"/> Personal Check | <input type="radio"/> Certificate of Deposit |
| <input type="radio"/> Certified Check/Money Order | <input type="radio"/> Assignment of Savings Account |
| <input type="radio"/> Irrevocable Letter of Credit | |

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Signature of Bidder
Bidder's Name (Please Print or Type)
Phone Number (include area code)
Email Address (optional)